



Figure 8: The effect of MCP contamination on the ES of the mud. No adverse affects is observed in the event of accidentally contaminating the mud with MCP.



Figure 10: MCP mixed inside the tank and agitated using the gun lines.



Figure 9: Oil-based mud residue settled in the mixing tank. Areas inside the tank have large sediment deposits accumulated over a period of time.



Figure 11: Inside the tank is considerably cleaner with solids easily dispersed in water.



Figure 12: Sides inside the mixing tank where there was maximum agitation were completely free from oil-wet sediments.