



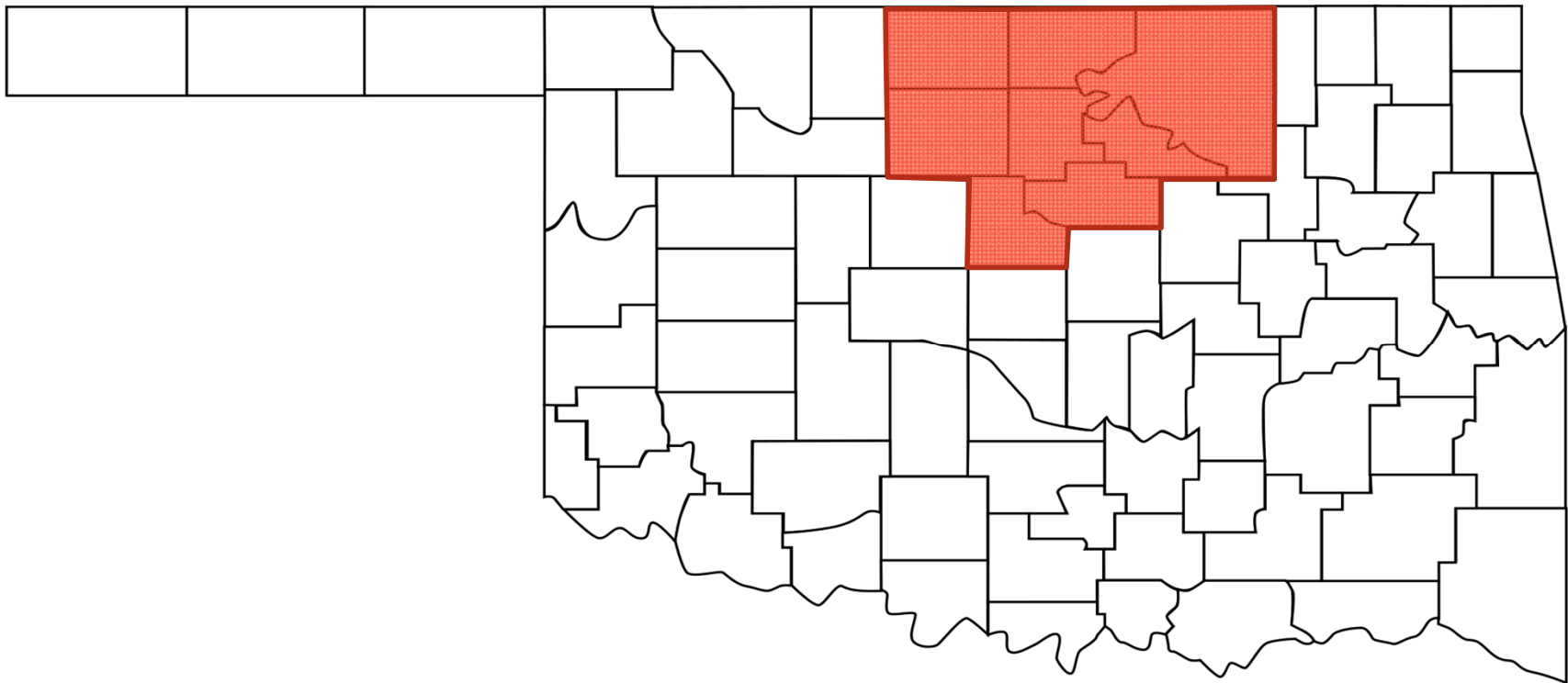
Northern Oklahoma Woodford Shale Overview

2014 AADE Mid-Continent Technical Conference

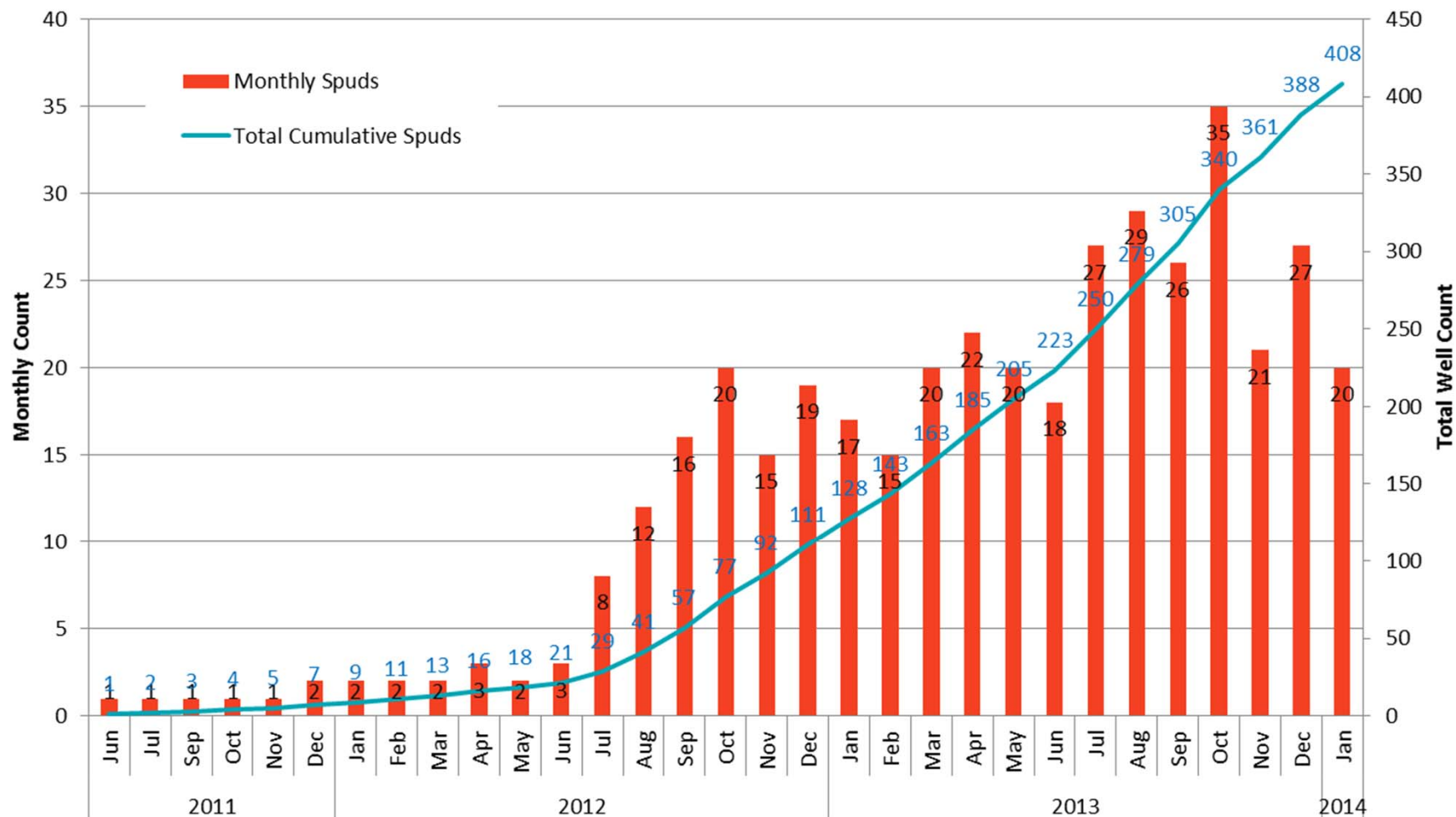
Brad Crowdis
Drilling Engineer



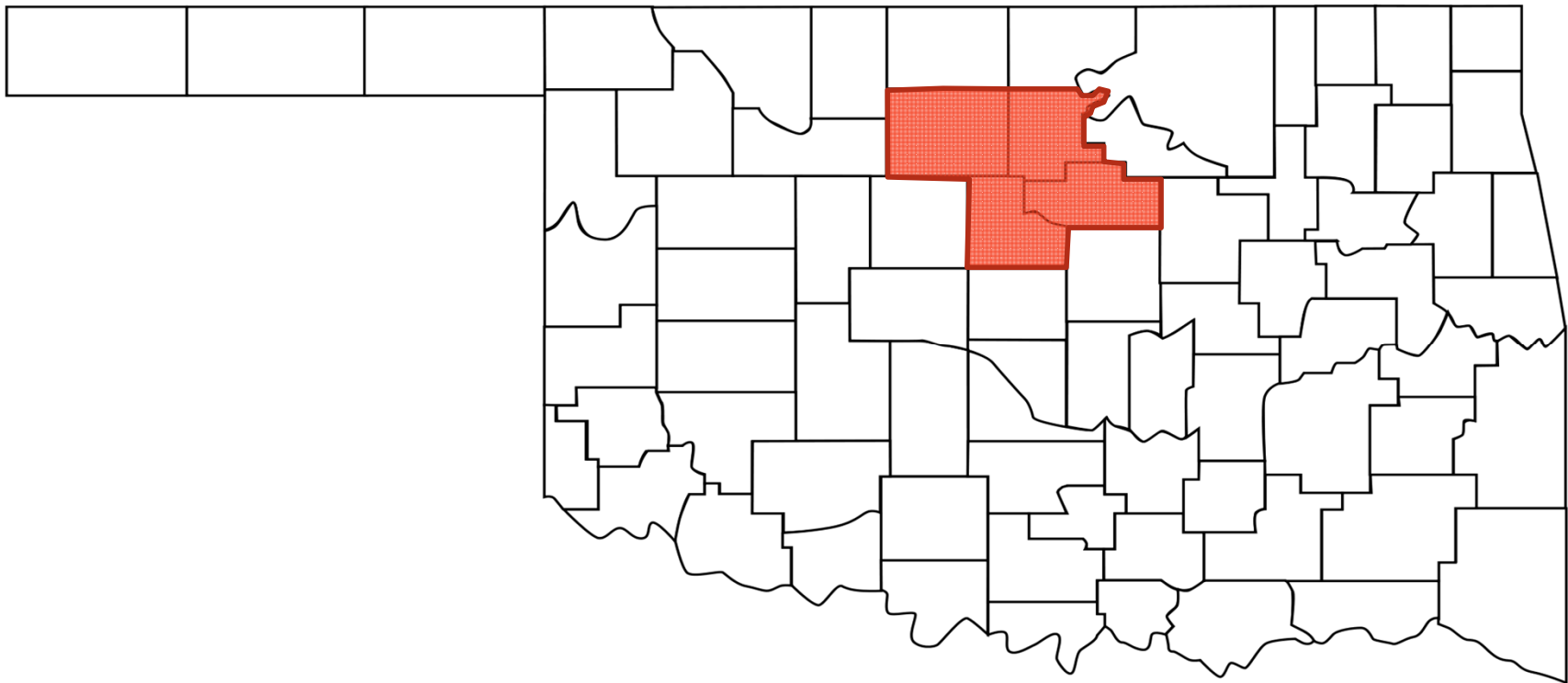
Northern Oklahoma Focus Area



Devon Activity



Woodford Shale Focus Area



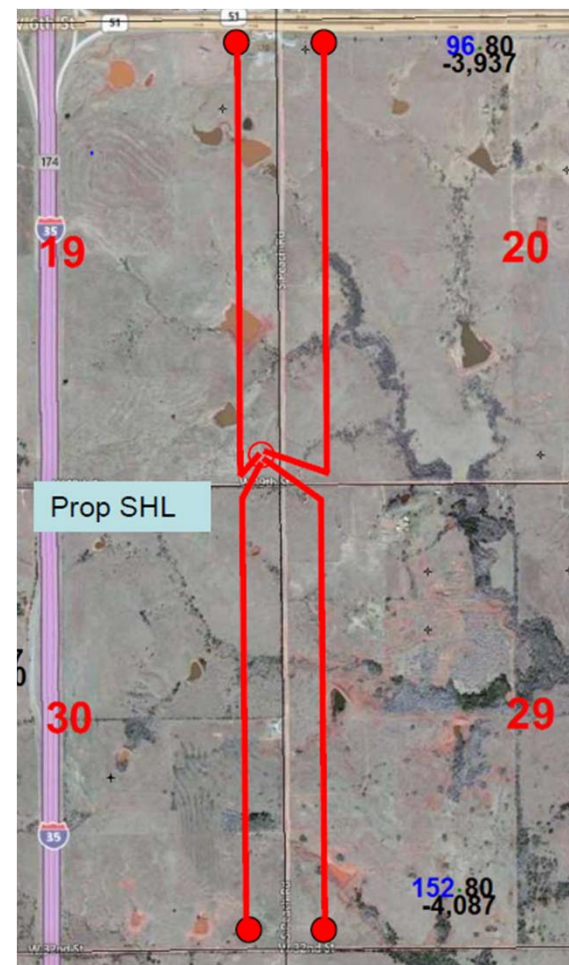
Woodford Shale Horizontals

Challenges & Best Practices

- Multiple well pads
 - Shallow directional work, increased torque & drag
- Curve design
 - Smooth tangent for ESP placement
- Well design
 - What is the optimum design?
- Lateral performance
 - Best practices for optimum performance
- Lost circulation
 - What is the driving mechanism?
- Liner cementing
 - Best practices for successful jobs

Multiple Well Pads

- 4-5 wells per pad – 20 ft. spacing
 - 3-4 producers & 1 disposal
- Benefits
 - Cost savings, reduction of surface footprint and facilities
- Challenges
 - Directional work required on every well out from under surface
 - Significant nudge inclinations
 - Increased torque and drag
 - Limited artificial lift options

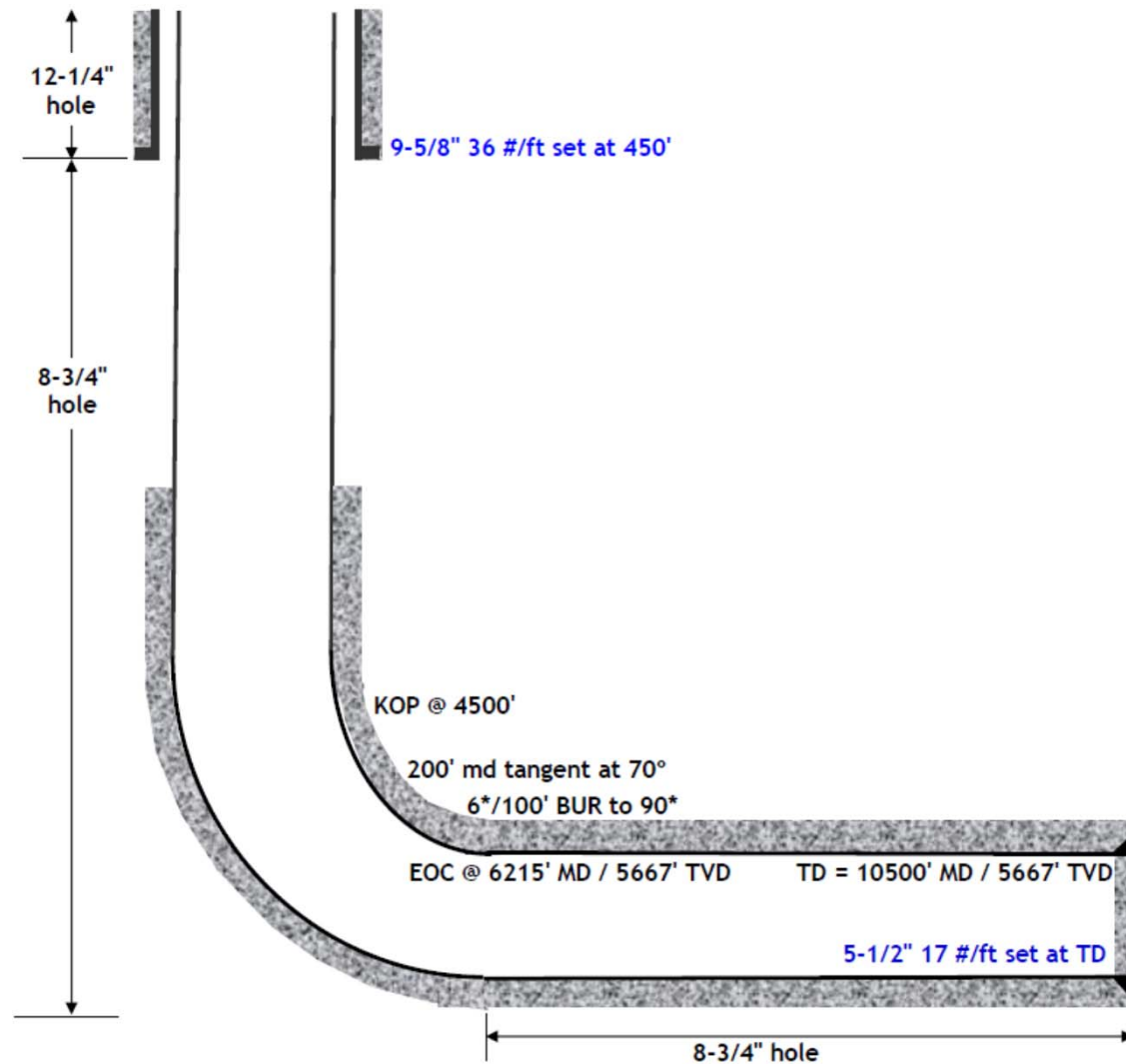


Curve Design

- All wells require 200' md smooth tangent for ESP placement
- Two designs
 - Curve with tangent
 - 6-8°/100' BUR curve with tangent at 60-70°
 - Tight radius curve
 - 16-20°/100' BUR curve with tangent above KOP
- Both designs have challenges, still testing both designs...

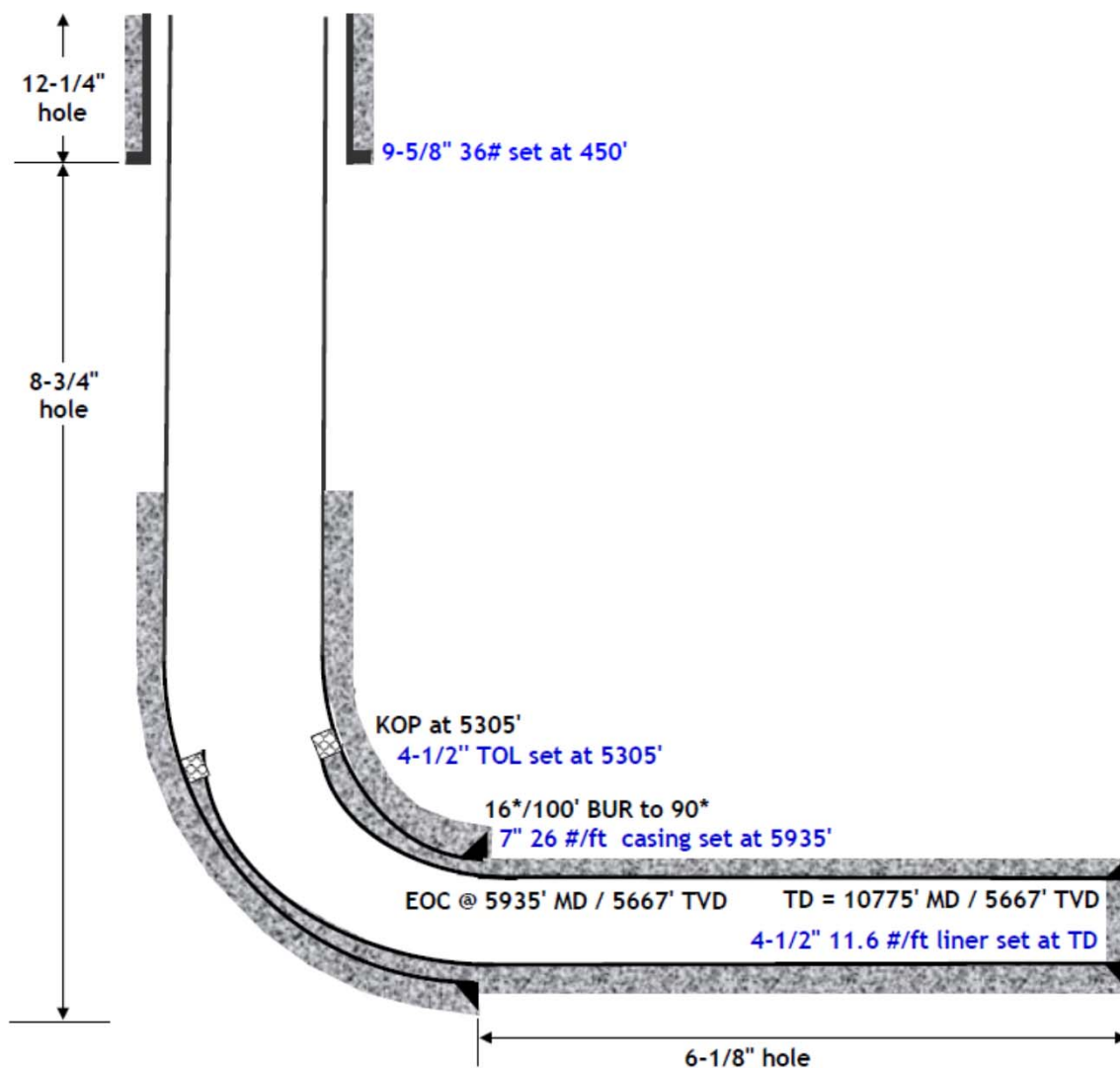
Initial Well Design

No intermediate casing - Curve with tangent



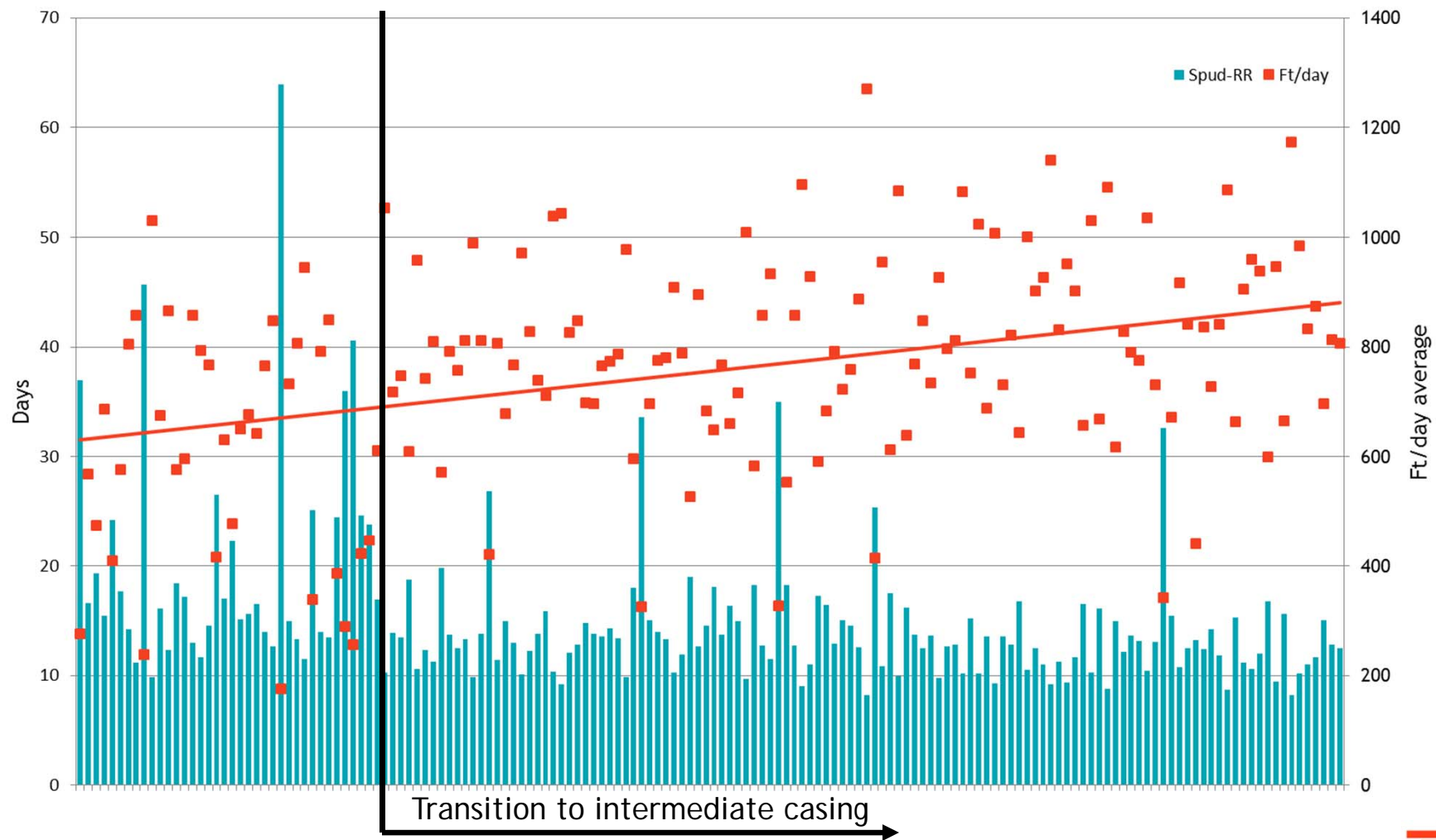
Current Well Design

Intermediate casing - Tight radius curve



Performance

Woodford Horizontals

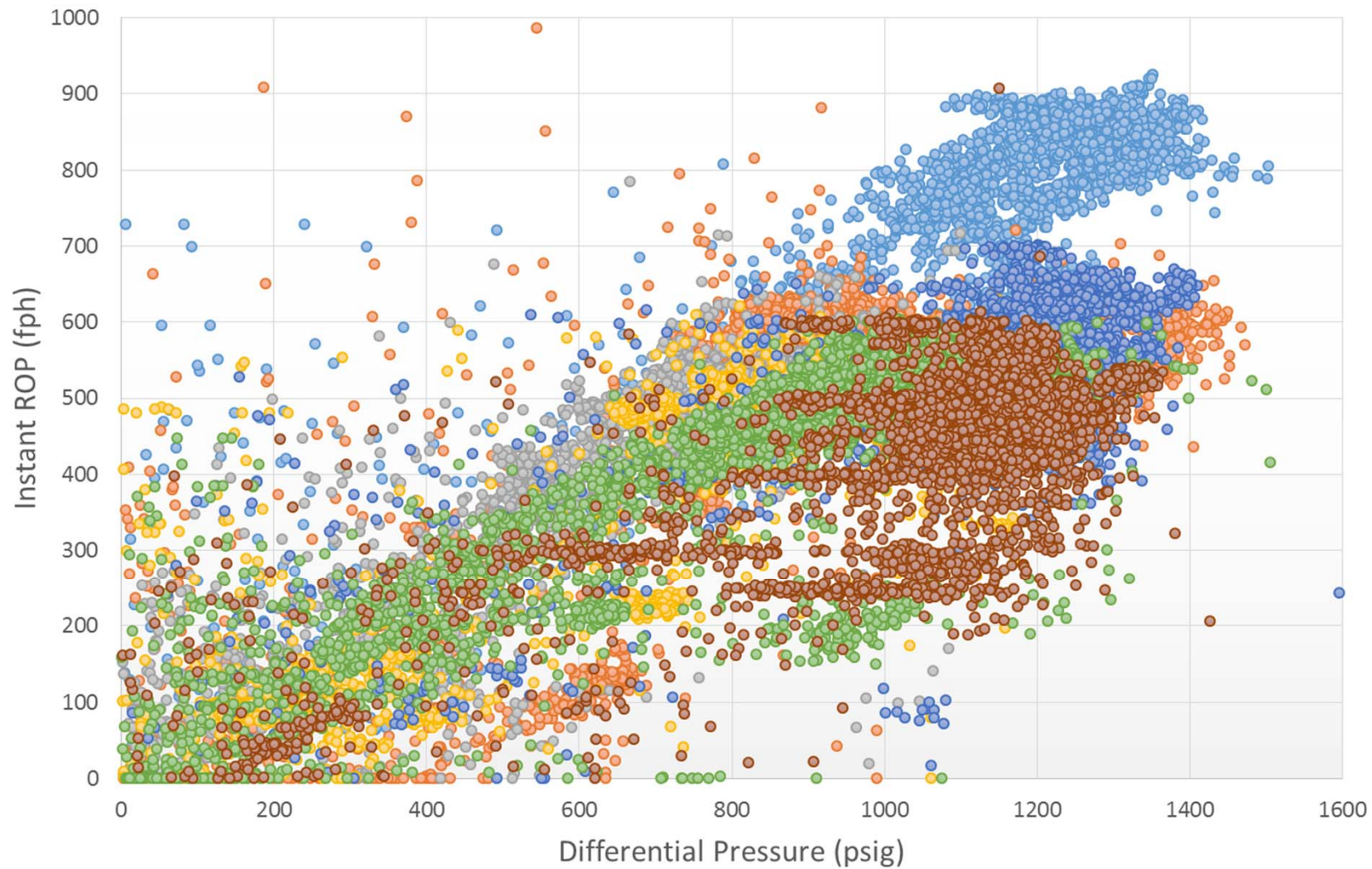


Lateral Performance

- High performance, high speed, stabilized motors on 4" drill pipe
- Differential Pressure vs. ROP
- Reduced connection times
- Planned clean-up cycles
- Reduction of agitator usage
- Frequent communication with geologists and geosteers

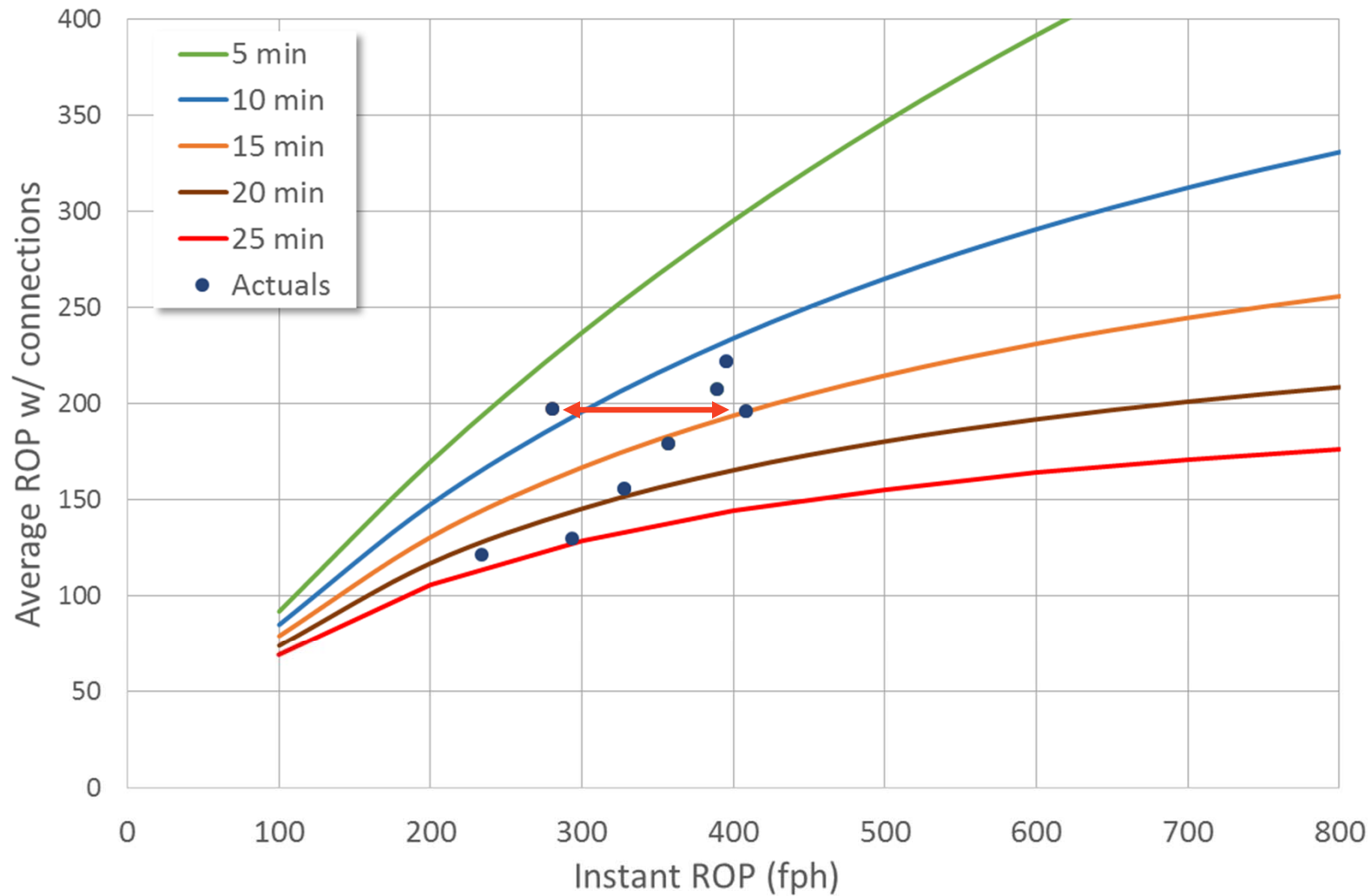
Lateral Performance

Differential Pressure vs. ROP



Lateral Performance

Connection times



Lost Circulation

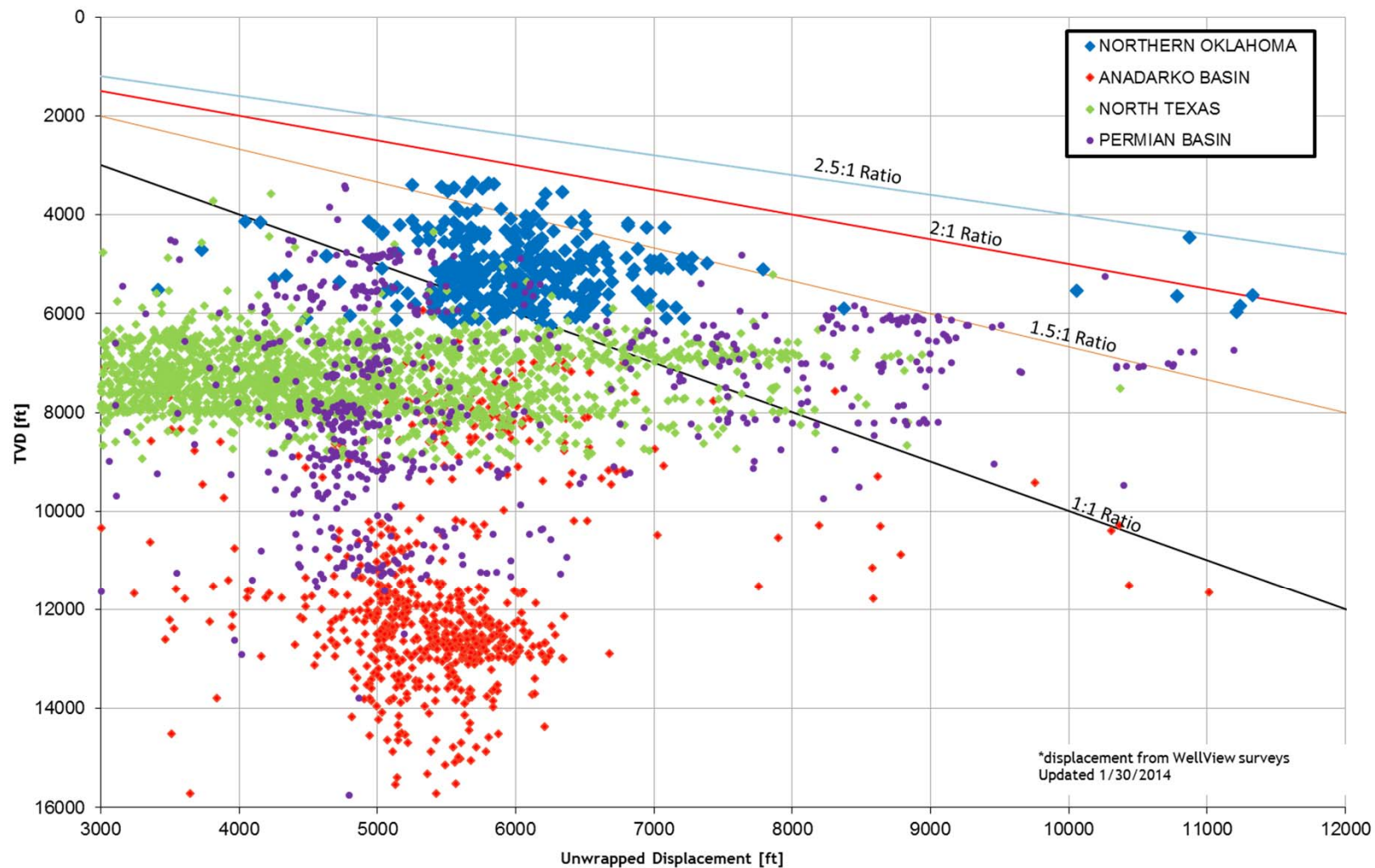
- Lose at least 100 bbl.. WBM on 75% of all WDFD laterals
- What is driving mechanism of lost circulation/seepage?
 - Faulting/natural fractures
 - ECDs > fracture gradient
- Lost circulation mitigation/treatment
 - Nitrogen units
 - Planned cleanup cycles
 - Minimize LCM treatments
 - “Dry” drill

Liner Cementing

- Liner hanger/packer selection
 - “Wash/ream to bottom” and/or “float”
- Centralization
 - 1 centralizer per joint
- Nitrified mud ahead of cement job
 - 1 gpm:1scfm ratio
- Increased excess from 20% to 30-50%
 - Relatively small additional volume
- Rotate liner while cementing
 - 15 to 25 rpms

Extended Reach Drilling (ERD)

Devon drilled horizontals



Extended Laterals

Challenges

- Provide twice the length of lateral for less than twice the cost of a standard length lateral
- Optimum well design
 - What is the optimum design?
- Hole cleaning
 - Lost circulation reduces efficiency
- Tool availability
 - Limited supply of specialty tools
- Torque and Drag
 - Conventional vs. Rotary Steerable
 - Getting casing to bottom

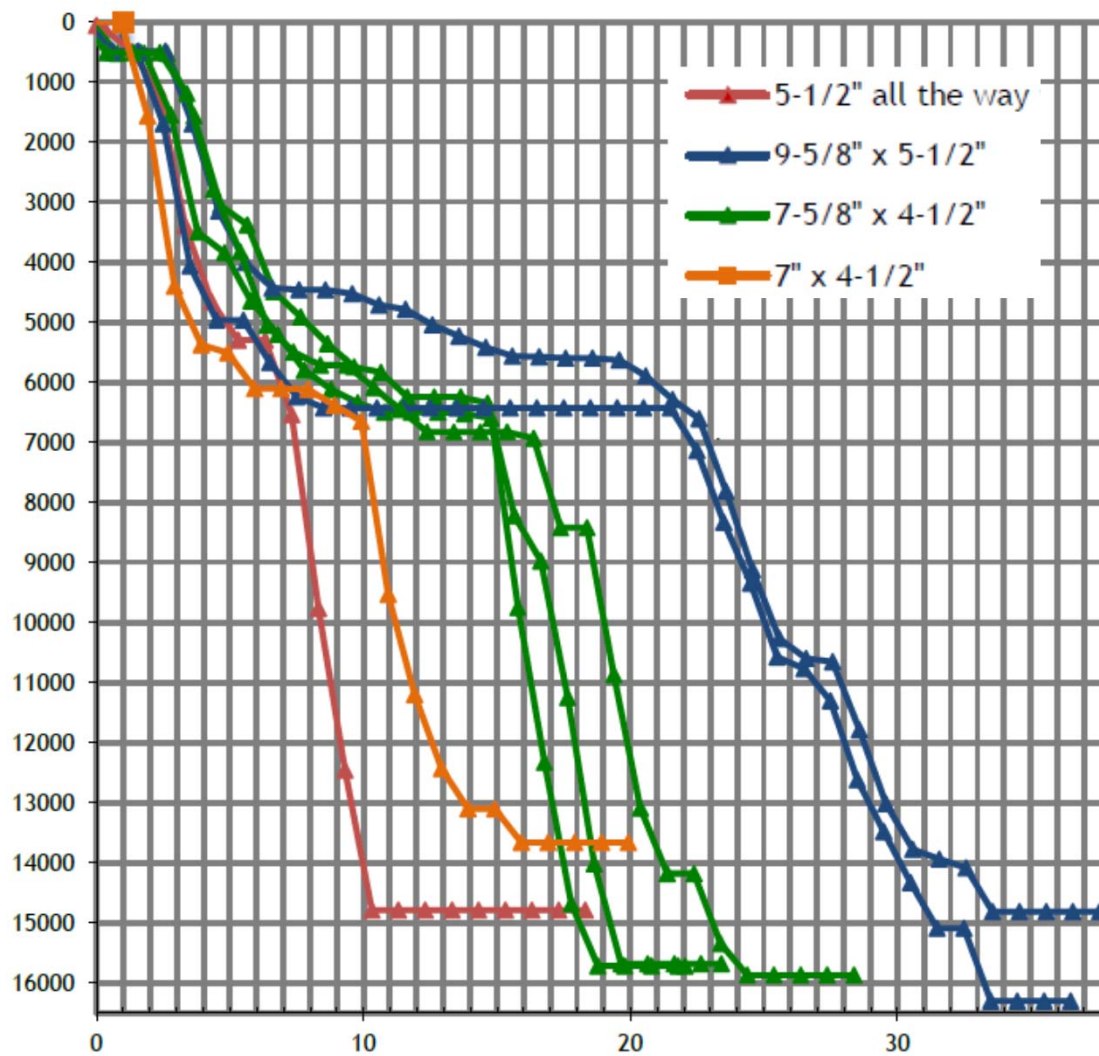
Extended Laterals

Optimum well design

- Tested designs
 - 8-3/4" all the way = 5-1/2" long string
 - 8-3/4" curve, 6-1/8" lateral = 7" x 4-1/2" liner
 - 12-1/4" curve, 8-3/4" lateral = 9-5/8" x 5-1/2" long string
 - 9-7/8" to KOP, 8-3/4" curve, 6-1/2" lateral = 7-5/8" x 4-1/2" liner
 - There are a number of additional designs also worth considering...
- Challenges
 - Risk vs. Reward
 - ECDs in slim hole, accurate ECD modeling
 - What zones can be exposed? How long?
 - Additional drilling time for larger hole = additional days and cost

Extended Laterals

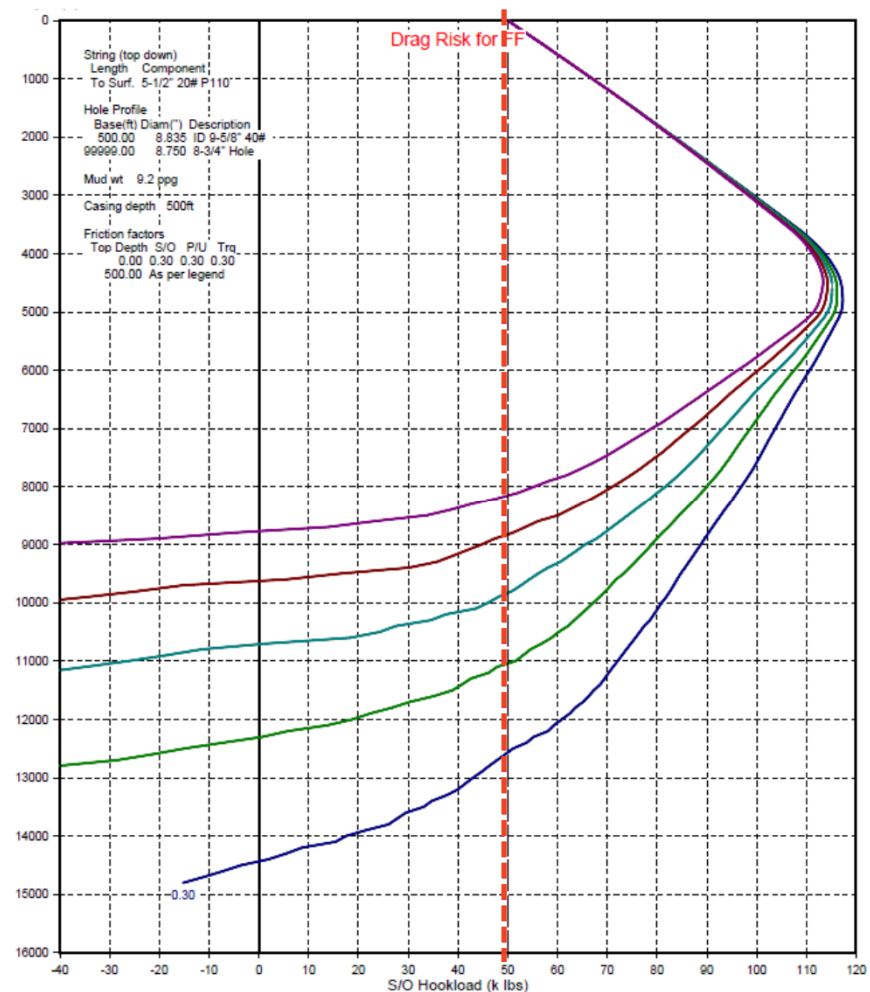
Days vs. Depth



Extended Laterals

Torque & Drag

- Relatively high FFs
- Conventional vs. RSS
 - What is the limit?
- Running Casing
 - Long strings
 - Conventional
 - Rotate to bottom
 - Floating
 - Liner
 - Conventional
 - Rotate to bottom
 - Floating
- Lubricants
 - Cost vs. Benefit



Moving Forward

- Continuous improvement of current practices
- Define the boundaries of the play
 - Continue testing well design concepts for standard length laterals throughout the entire play
 - Utilize key learnings from standard length laterals and apply to extended laterals
- WellCon - Decision Support Center
 - 24/7 real-time monitoring center

Thank You