

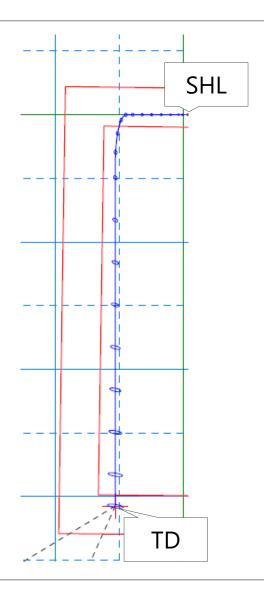
What is a 3D Curve?

Three Dimensional Curves

- Building and turning at the same time
- Turning while at an inclination between 0° and 90°
- Designing a directional plan to be steered between 0° and 180° GTF
- Also known as a Build & Turn or Turnizontal

Applies for all doglegs <u>except</u>:

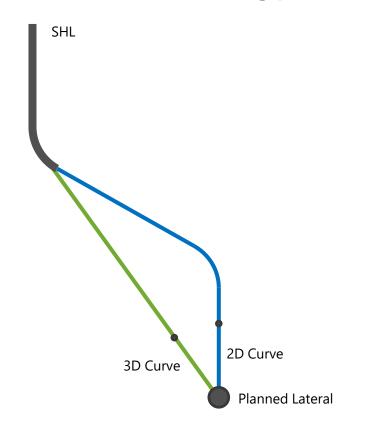
- 1. Only build & drop (no azimuth changes)
- 2. Azimuth only changes at 90° inclination





3D Curve Benefits – Why drill them?

- Allows lower inclinations by removing the drop to vertical
- Enables larger displacements with less TVD
- Provides less rod wear during production



2D Curve – drop to vertical before KOP

MD	INC	AZI	TVD	NS	EW	VS	DLS
(ft)	(°)	(°)	(ft)	(ft)	(ft)	(ft)	(°/100ft)
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
2000.00	0.00	90.00	2000.00	0.00	0.00	0.00	0.00
4000.00	20.00	90.00	3959.63	0.00	345.54	42.05	1.00
6066.24	20.00	90.00	5901.26	0.00	1052.23	128.06	0.00
7066.24	0.00	90.00	6881.08	0.00	1225.00	149.08	2.00
7161.99	0.00	0.00	6976.82	0.00	1225.00	149.08	0.00
8292.39	90.43	0.00	7693.00	721.61	1225.00	865.32	8.00
17562.05	90.43	0.00	7623.00	9991.00	1225.00	10065.82	0.00

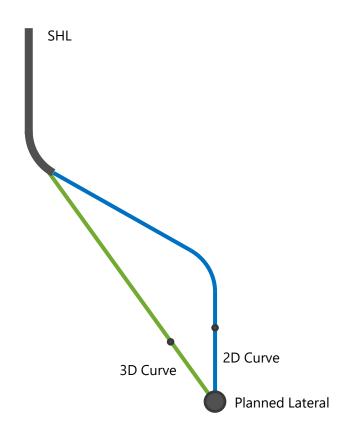
3D Curve – hold inclination through KOP

MD	INC	AZI	TVD	NS	EW	VS	DLS
(ft)	(°)	(°)	(ft)	(ft)	(ft)	(ft)	(°/100ft)
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
2000.00	0.00	90.00	2000.00	0.00	0.00	0.00	0.00
3374.55	13.75	90.00	3361.41	0.00	164.09	19.97	1.00
7118.00	13.75	90.00	6997.64	0.00	1053.57	128.22	0.00
8248.25	90.43	0.00	7693.00	721.45	1225.00	865.17	8.00
17518.06	90.43	0.00	7623.00	9991.00	1225.00	10065.82	0.00



3D Curve Benefits – Why drill them?

Enhances buckling resistance at KOP



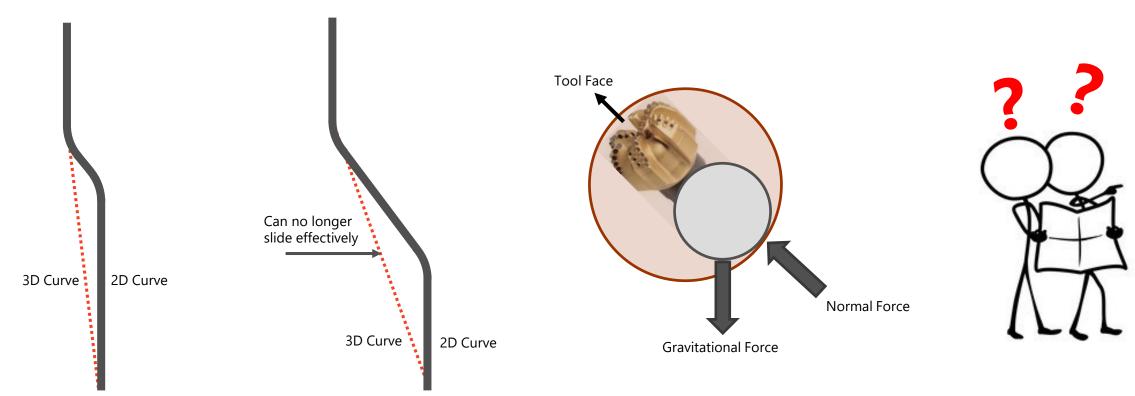
$$F_{crit} = 2\sqrt{\frac{EI\rho Ag\sin\theta}{r}}$$

- As θ increases, compressive load at which buckling occurs increases
- Example: 8.75" hole, 5" 19.5# DP

Inclination (deg)	F _{crit}		
1°	16,184 lbs		
5°	36,168 lbs		
10°	51,052 lbs		
15°	62,327 lbs		

3D Curve Detriments – Why NOT drill them?

- 1. It may not be needed to get to the desired location
- 2. It can be difficult to hold an inclination deeper in the well
- 3. The net forces on the motor change affecting motor yields
- 4. They are just more difficult to understand





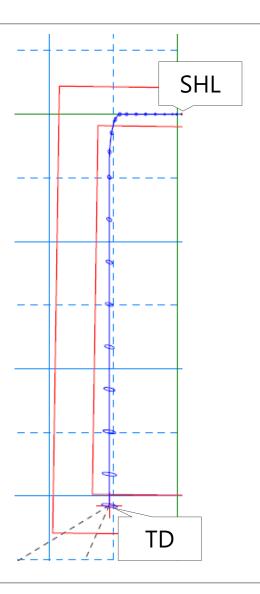
5

3D Curve Case Study

T Cosner 27-1H

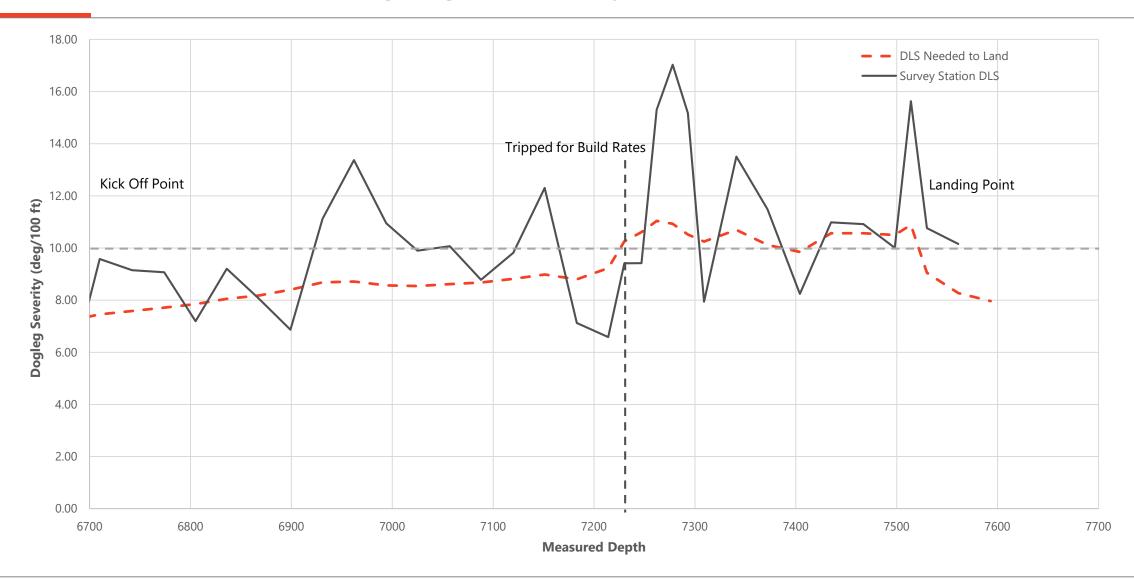
- Curve built on 10°/100 ft
- Kickoff Point started at 13° inclination, 270° azimuth (west)
- Landing Point was at 89.6° inclination, 180° azimuth (south)
- 76.6° of build, 90° of turn
- Hardline to the west, can't abandon our turn in the curve

Tripped in the curve at 51° inclination in the curve for build rates



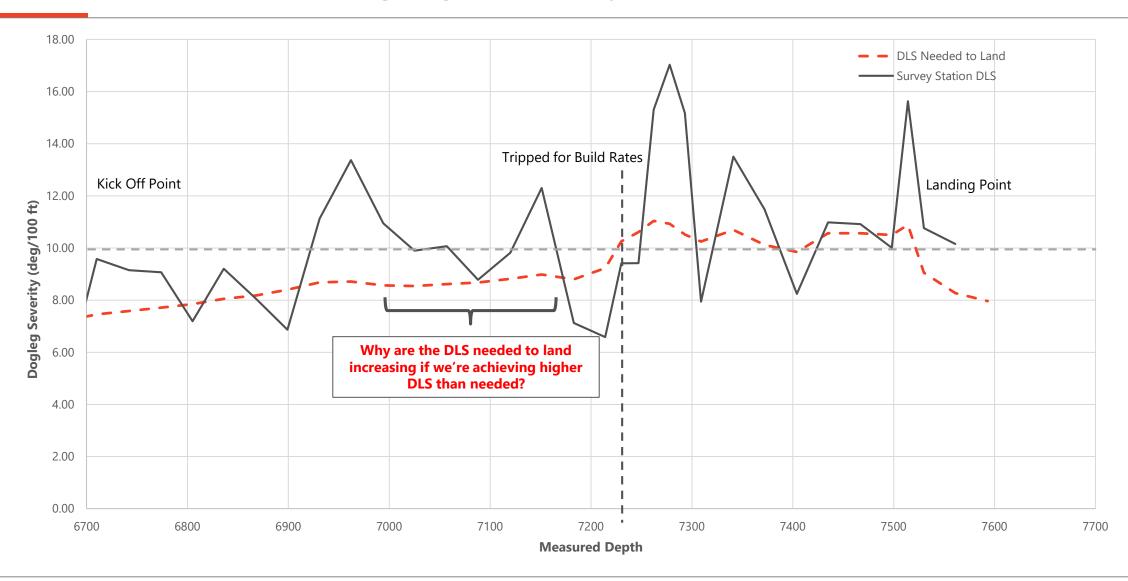


T Cosner 27-1H Dogleg Severity



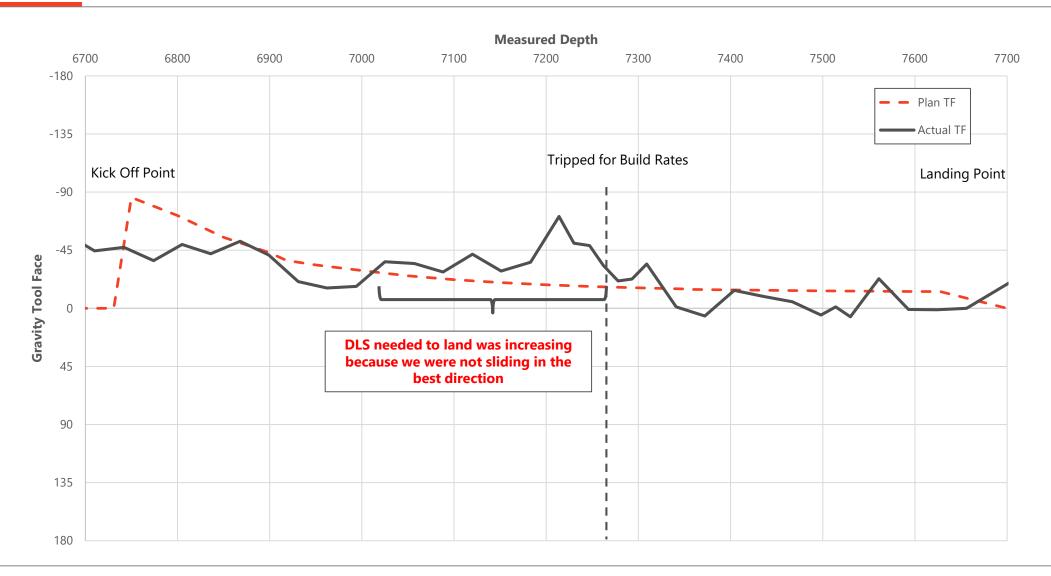


T Cosner 27-1H Dogleg Severity



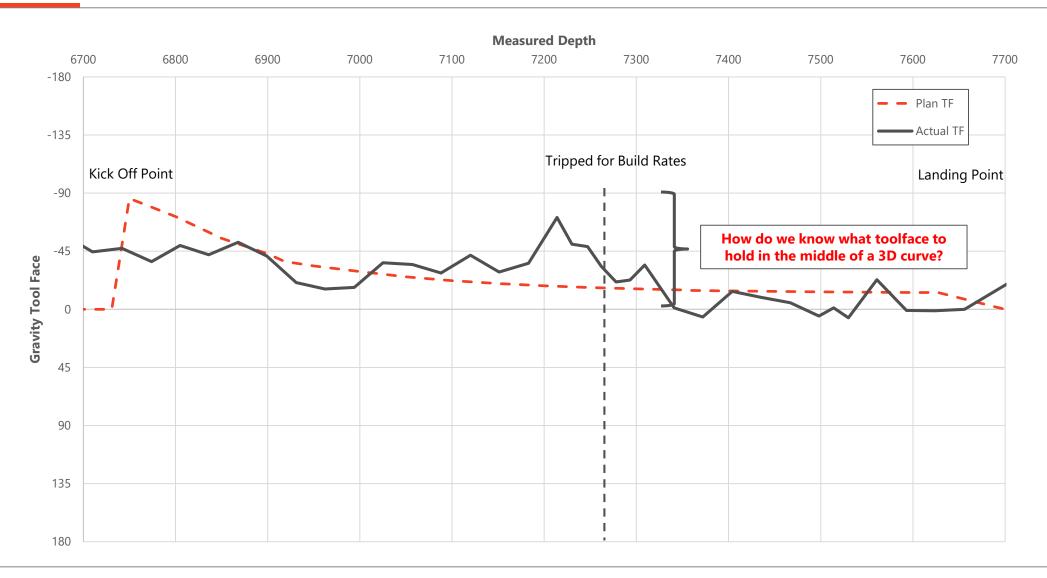


T Cosner 27-1H Toolface



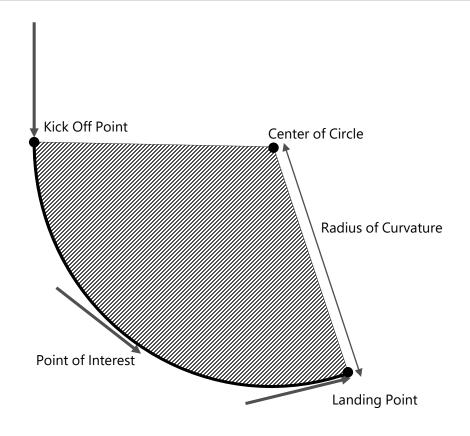


T Cosner 27-1H Toolface





Review 2D Curves



Curve Calculations

Build Rates Needed to Land (linear interpolation)

$$BRN = \frac{INC_{LP} - INC_{POI}}{MD_{LP} - MD_{POI}} \times 100$$

Gravity Toolface

$$GTF = \cos^{-1}\left(\frac{BR}{DLS}\right)$$

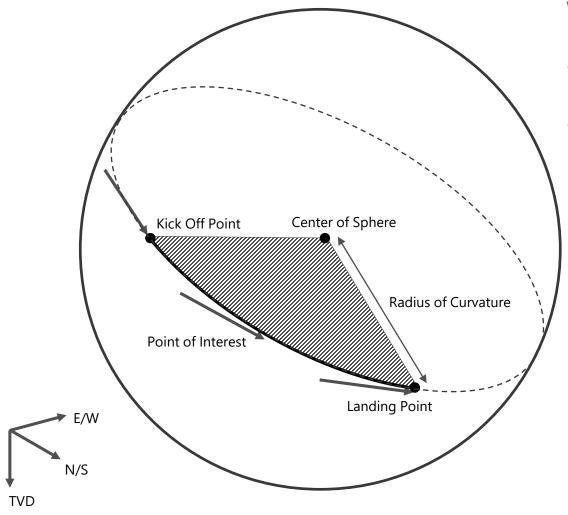
Build Rate = DLS
$$\therefore$$
 GTF = 0°

This is constant throughout the curve

Radius of Curvature

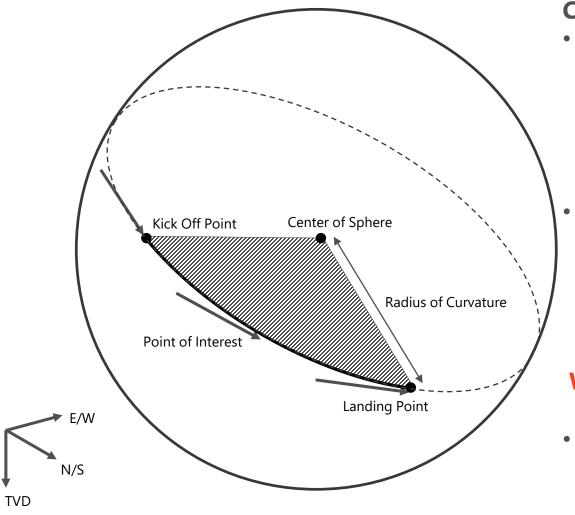
$$ROC = \frac{18,000}{\pi \times DLS}$$





What's different?

- Radius of curvature circle rests in a slice of a sphere
- We use DLS needed to land, not BUR needed to land



Curve Calculations

- Build Rates Needed to Land
 - Turning is harder at higher inclinations
 - "Get your turn in first"

$$BRN = ???$$

Gravity Toolface

$$GTF = \cos^{-1}\left(\frac{BR}{DLS}\right)$$

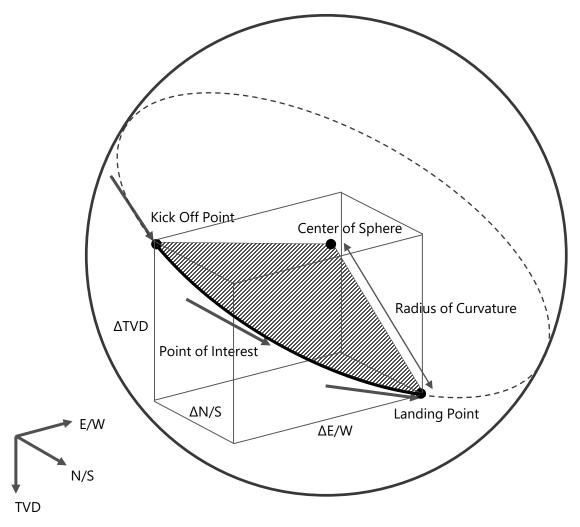
$$GTF = ???$$

What toolface should be held in the middle of a 3D Curve?

Radius of Curvature

$$ROC = \frac{18,000}{\pi \times DLS}$$

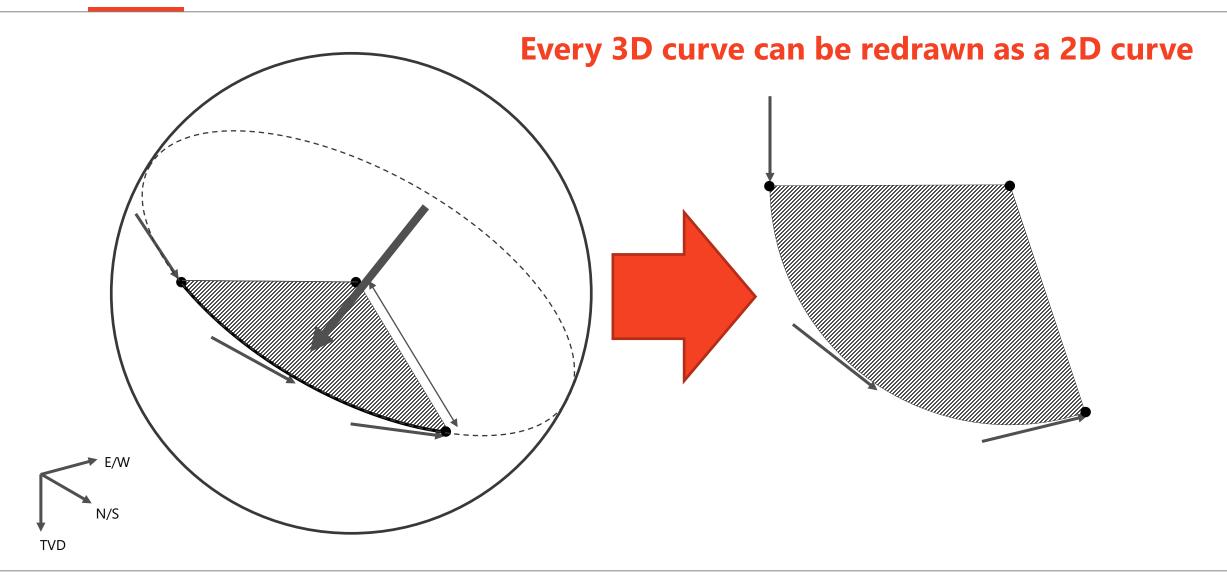




Primary problem is that 3D curves drill on a rotated plane

- 2D Curves lie flat on two standard axes: TVD & Vertical Section
- 3D Curves still lie on a flat plane, but it is rotated between our three standard axes
- Converting an arc of a sphere to vertical and horizontal components is difficult to grasp







Solution

1. Define Points 1 & 2 as vectors (1: KOP, 2: Landing Point)

$$u_1 = \langle \sin I_1 * \cos A_1 , \sin I_1 * \sin A_1 , \cos I_1 \rangle$$

 $u_2 = \langle \sin I_2 * \cos A_2 , \sin I_2 * \sin A_2 , \cos I_2 \rangle$

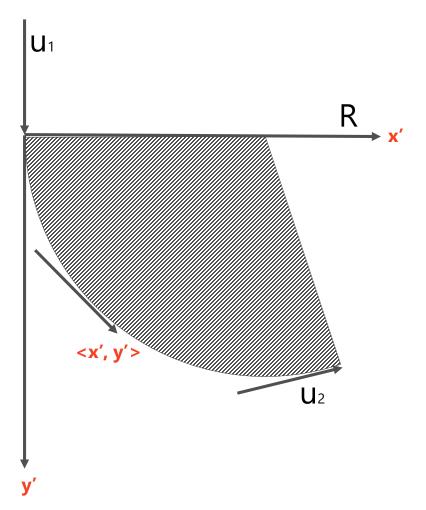
2. Define Normal Vector to the 2D Plane

$$N = u_1 \times u_2$$

3. Define Radius Vector from Point 1 to the Center of the Sphere

$$R = N \times u_1$$

4. Solve for position in terms of x' and y' in 2D





Solution

5. Project x' and y' back to EW, NS, TVD cartesian coordinates

- Extend the scalar x' value in the direction of the R vector
- Extend the scalar y' value in the direction of the u₁ vector

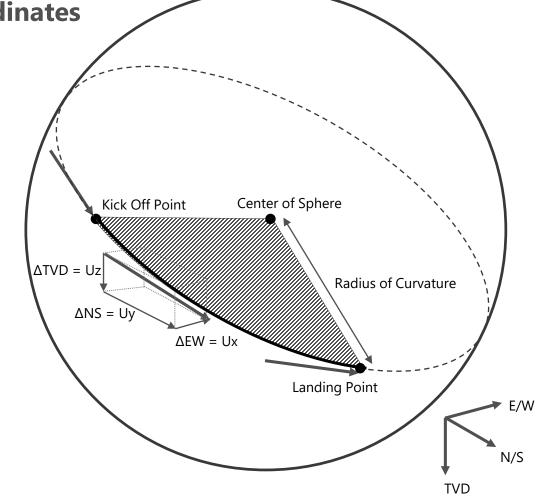
$$<$$
 x' , y' $>$ \rightarrow $<$ u_{EW} , u_{NS} , u_{TVD} $>$ $<$ x' , y' $>$ \rightarrow

$$\Delta EW = x = x' \cdot R_x + y' \cdot u_{1x}$$

$$\Delta NS = y = x' \cdot R_y + y' \cdot u_{1y}$$

$$\Delta TVD = z = x' \cdot R_z + y' \cdot u_{1z}$$

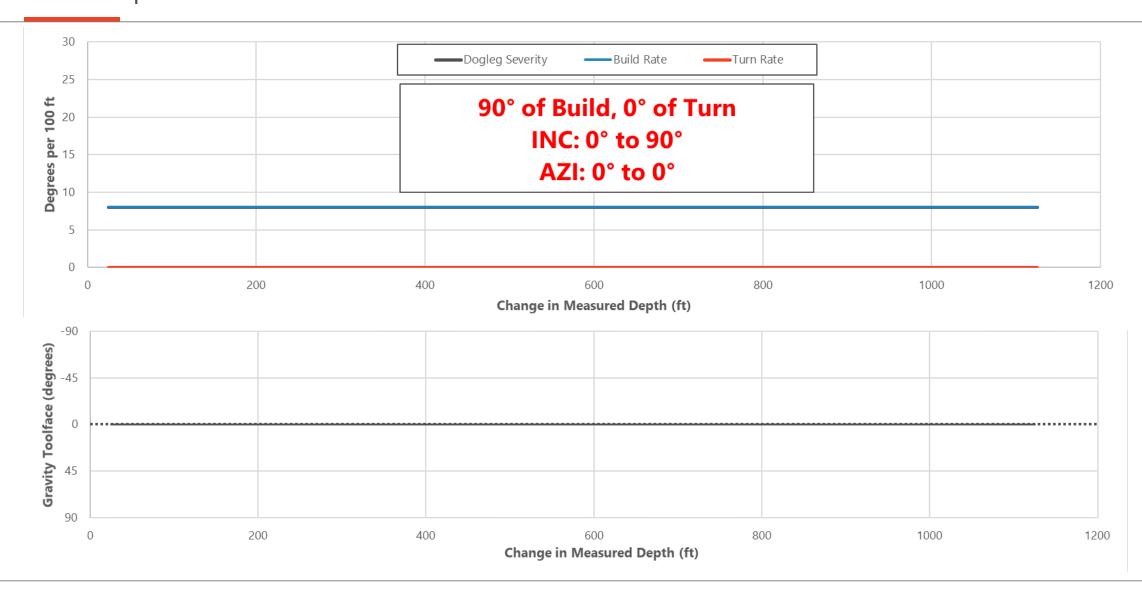
- 6. Calculate MD, INC, AZI from EW, NS, TVD
- 7. Calculate DLS, BUR, TR, GTF from MD, INC, AZI





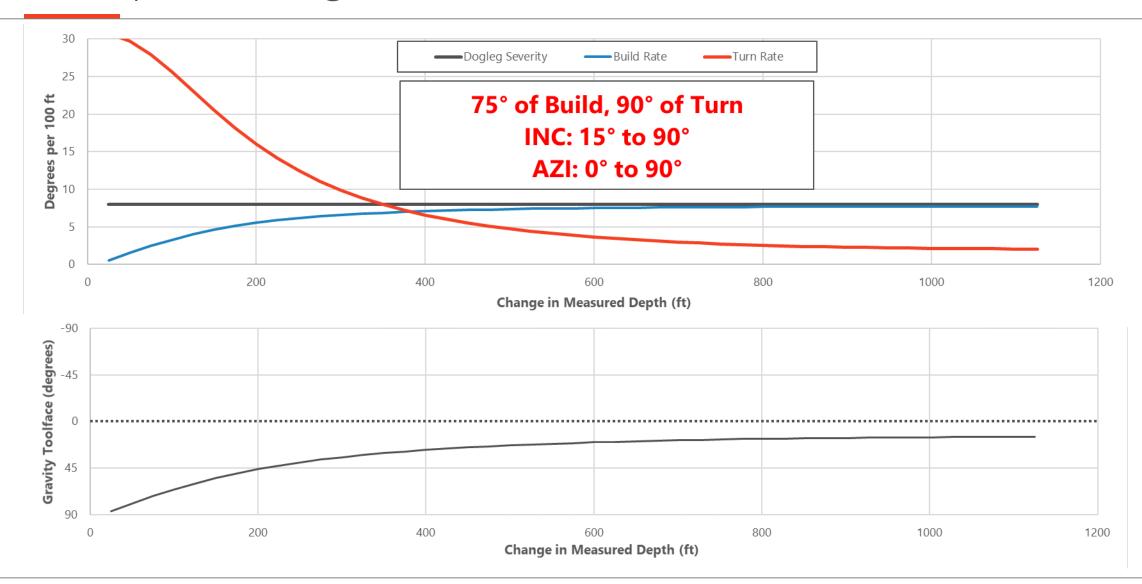
17

Examples – 2D Curve



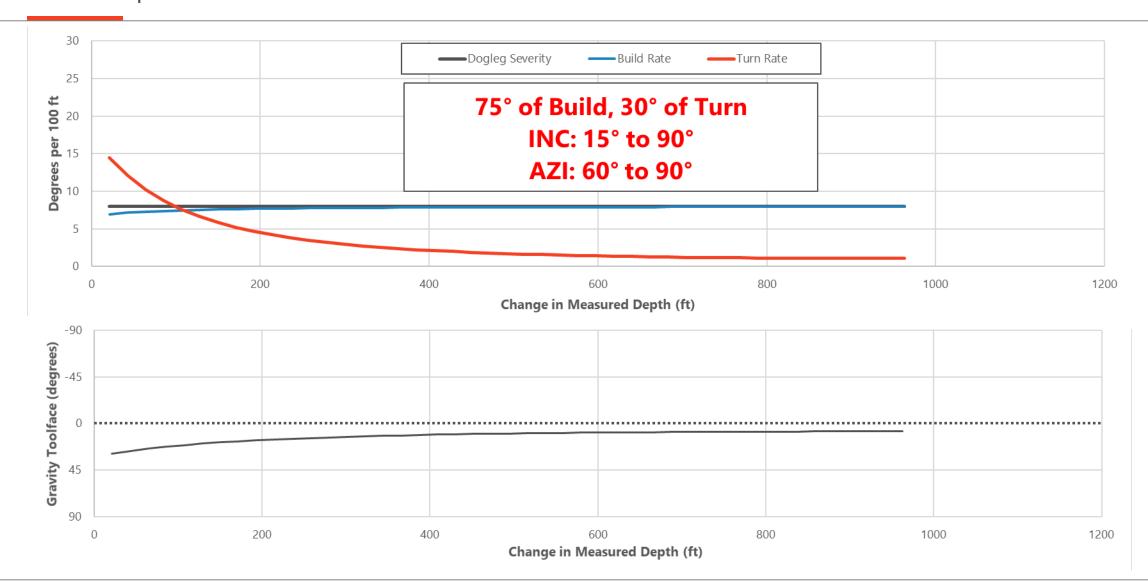


Examples – Large Turn and Curve



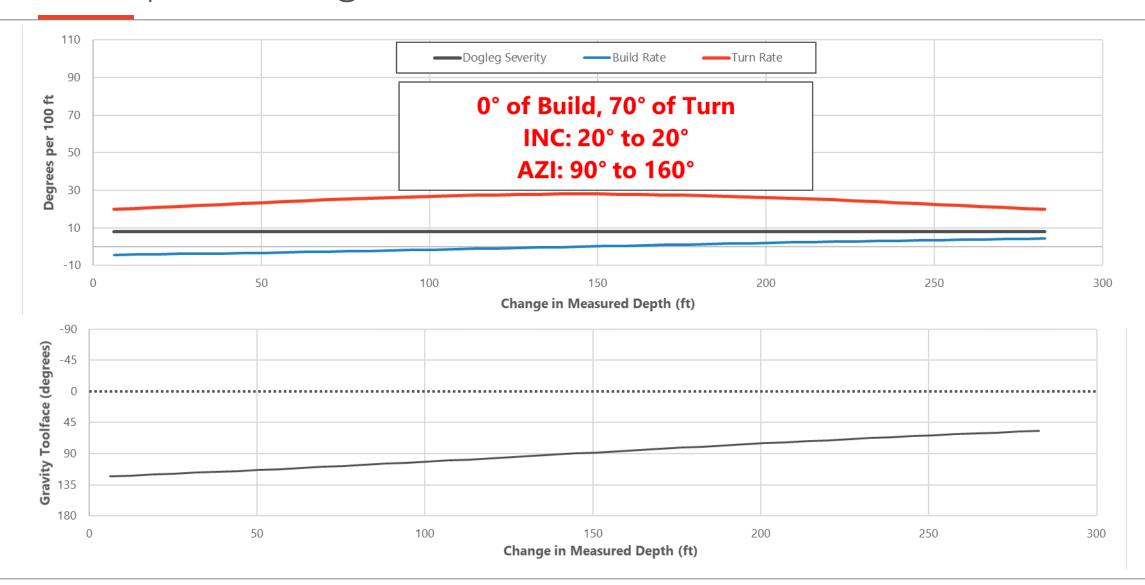


Examples – Small Turn and Curve





Examples – Large turn at some Inclination





Rules of Thumb

How can I get the 80% answer without remembering Calculus 3?

- Get all of the planned turn in by 30° inclination
- Plan curves with more motor yield capacity than needed

When does this really matter?

- When turning more than 30° azimuth throughout a curve
- When turning at high inclinations (> 10°)

How can I see this result without working this solution?

- Export directional plan in 5-25 ft intervals instead of typical 100 ft intervals
- Use the gravity toolface equation:

$$GTF = \cos^{-1}\left(\frac{BR}{DLS}\right)$$



Thank you.



Incorrect Linear Interpolation on 3D Curves

• Black: Incorrect Interpolation

• Red: Correct Interpolation

