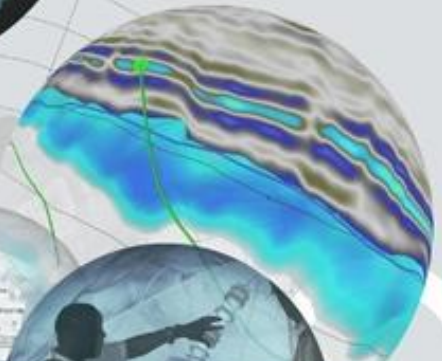
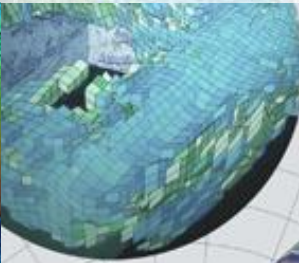
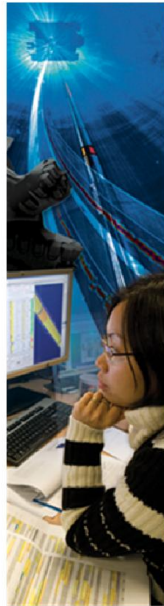
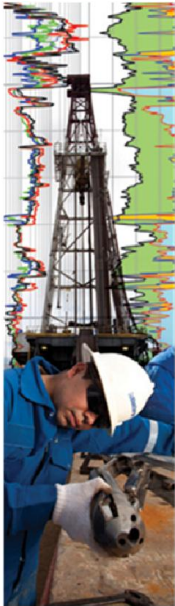


Flexible Cement, What Properties Do We Need?



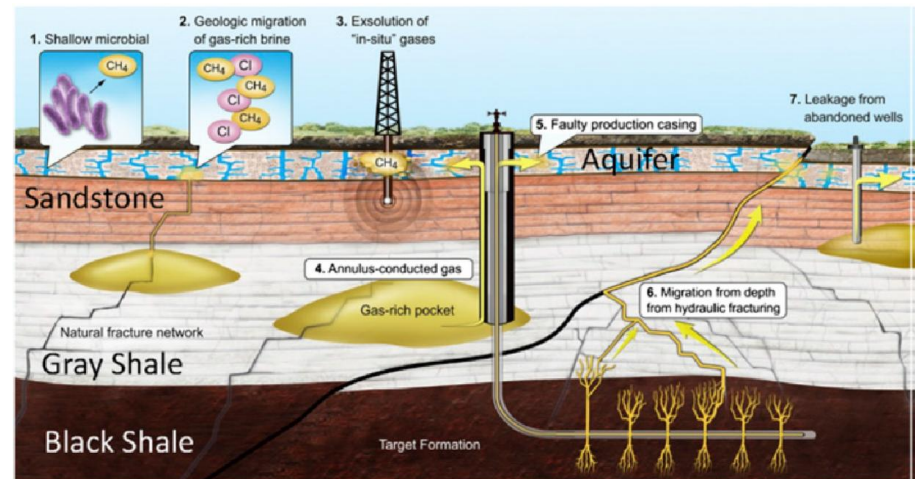
Schlumberger



Gunnar DeBruijn PE, Well Integrity Domain Manager North America

Proceedings National Academy of Science

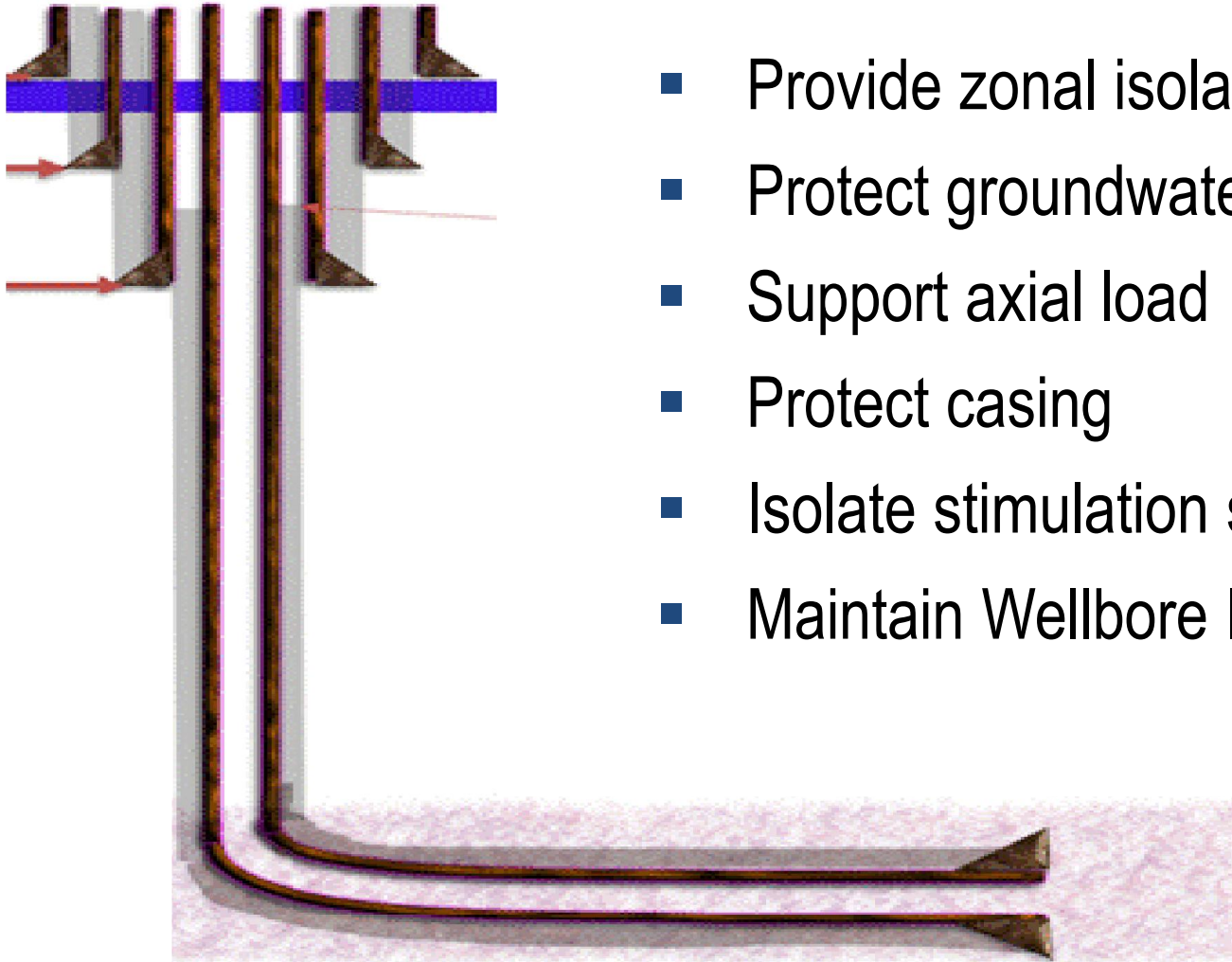
- Noble gases identify the mechanisms of fugitive gas contamination in drinking-water wells overlying the Marcellus and Barnett Shales
- ... probably as a result of poor cementation



What Properties Do We Need?

- Cement Objectives
- Industry Standard Practices
- Cement Sheath Stress
- Example Stress Simulations
- Flexible Systems
- Self Healing Systems

Cementing Objectives



- Provide zonal isolation
- Protect groundwater
- Support axial load
- Protect casing
- Isolate stimulation stages
- Maintain Wellbore Integrity

Industry Standard - Isolation

Isolating Potential Flow Zones During Well Construction

API STANDARD 65—PART 2
SECOND EDITION, DECEMBER 2010

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ISBN for Review 2011111 2011111 2011111

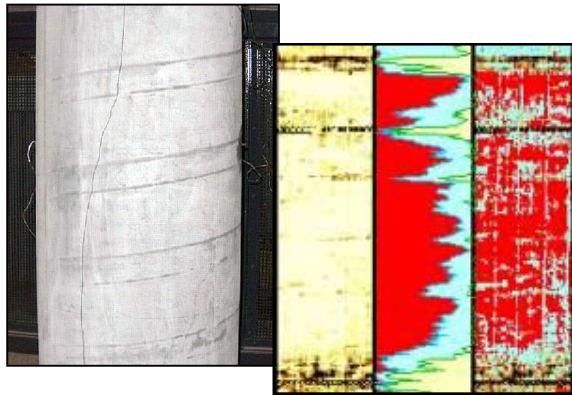
Chapter 5: Cementing Practices and Factors Affecting Cement Success

- Hole Geometry
- Drilling Fluid Type
- Casing Hardware
- Close-tolerance and Other Flow Restriction Considerations
- Engineering Design
- Slurry Design and Testing
- Wellbore preparation and conditioning
- Cement Job Execution
- Post Cementing Operations

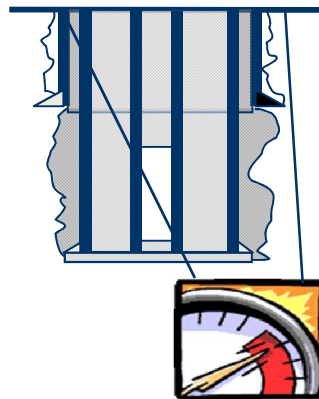
Concerns

Pressure and temperature changes during:

Drilling



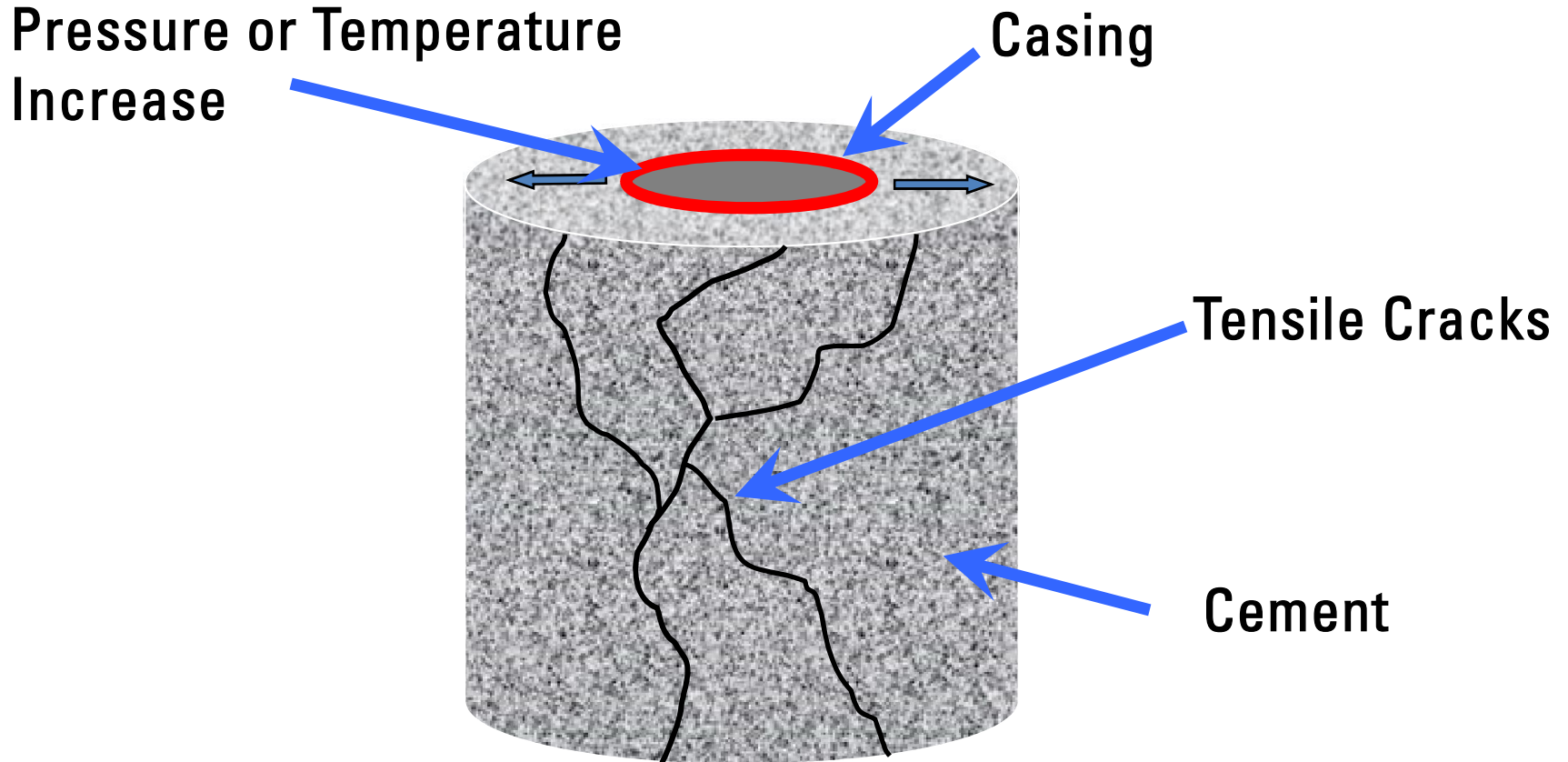
Production



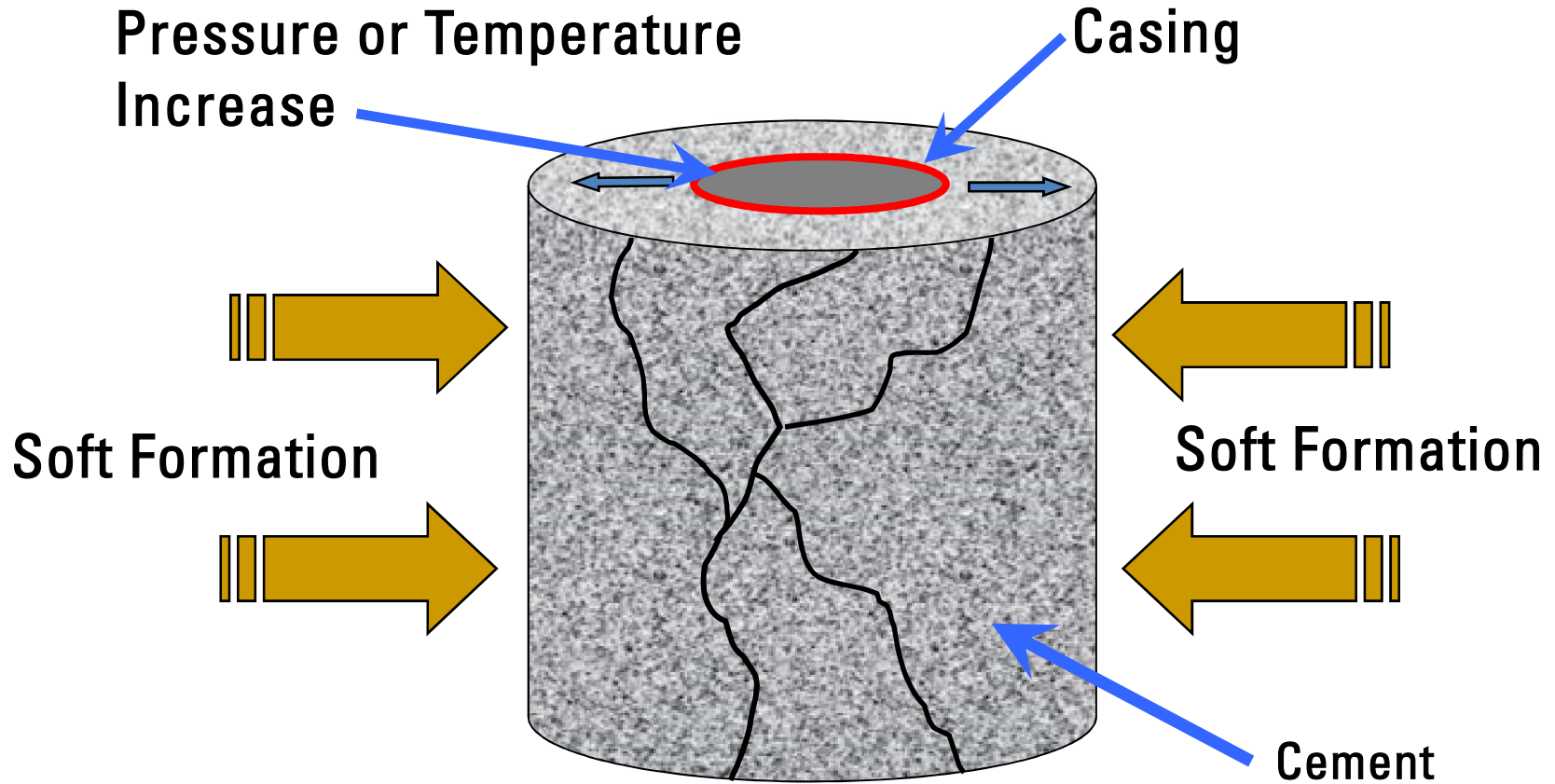
Stimulation



Stress Concepts: Casing - Cement

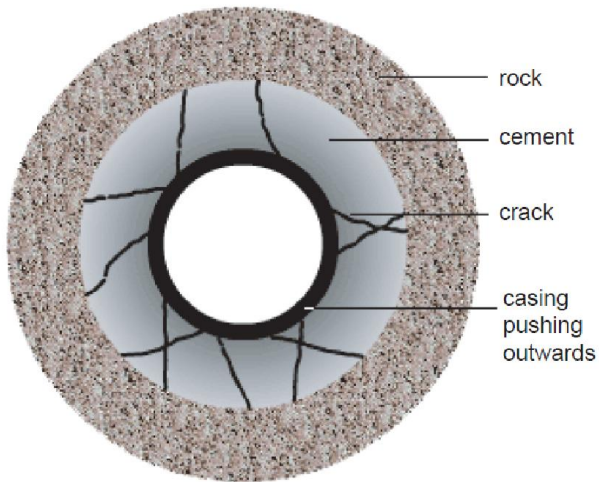
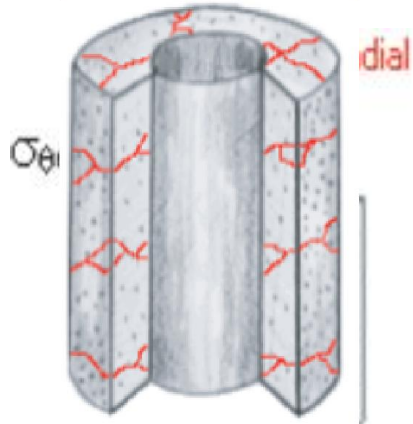


Stress Concepts: Casing-Cement-Formation

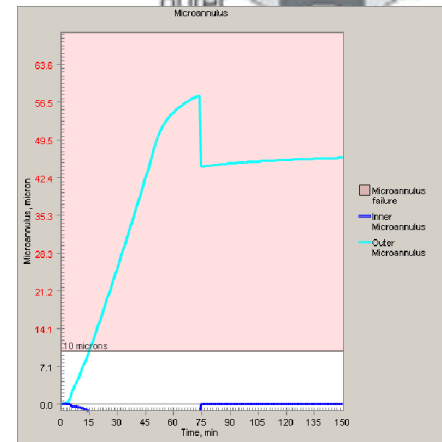
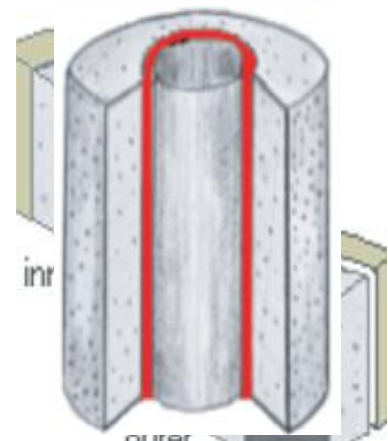


Cement Stress Simulation

Compression Failure



Microannulus Detected



Cement Stress Simulation

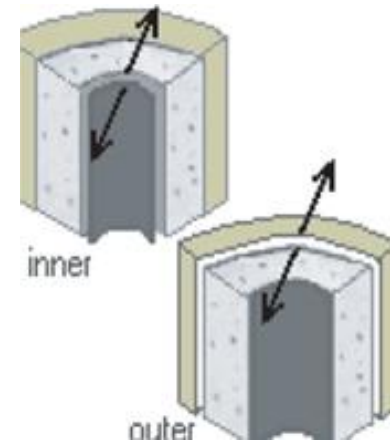
Compression



Traction

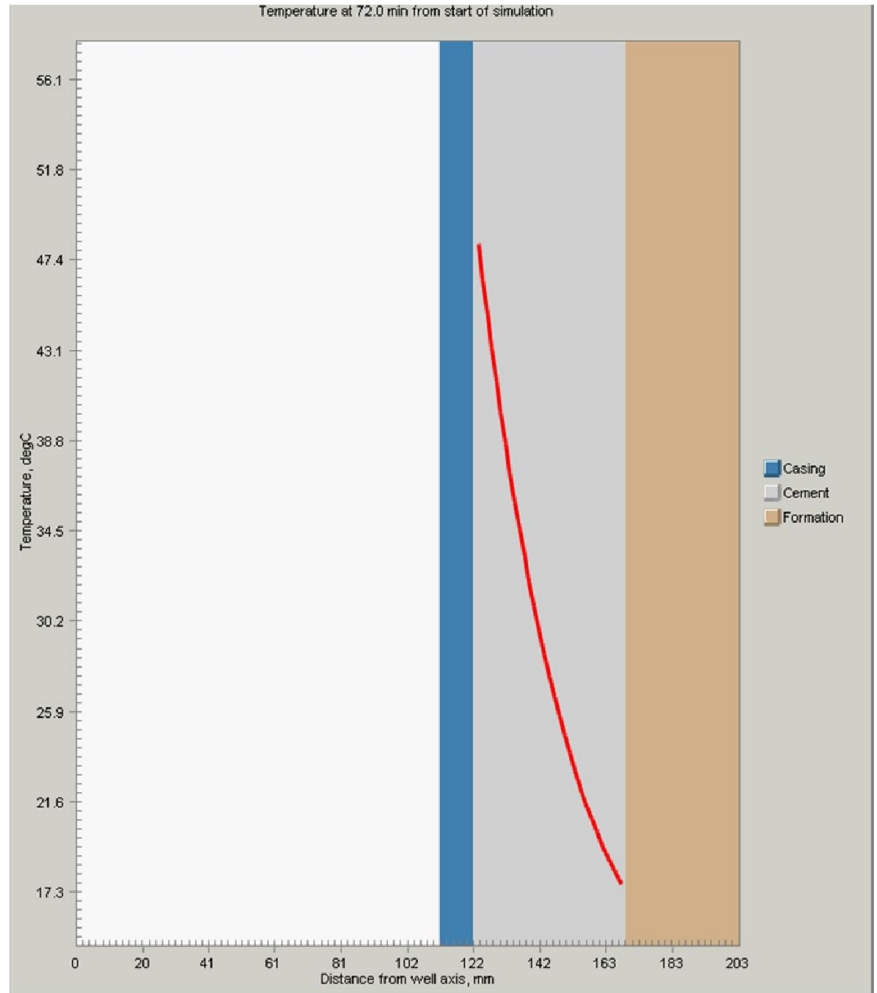


Microannulus



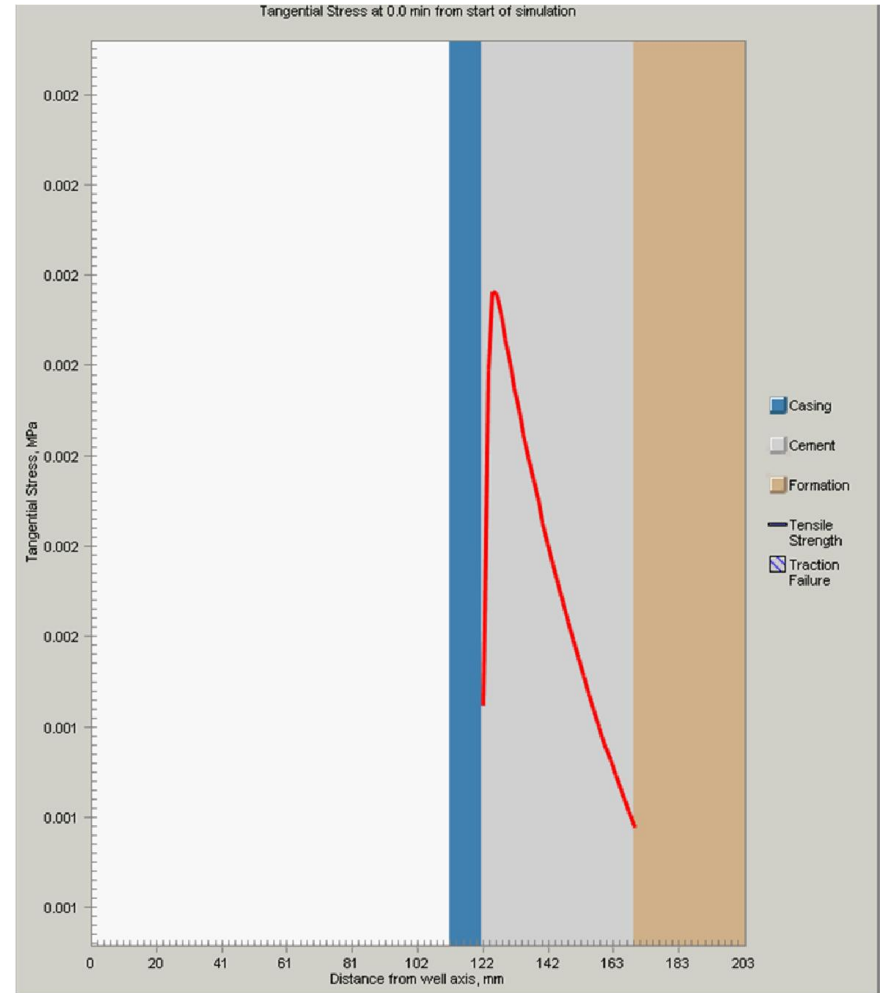
Cement Stress Simulation

- Enter Well Operation Schedule
 - Simulate Temperature



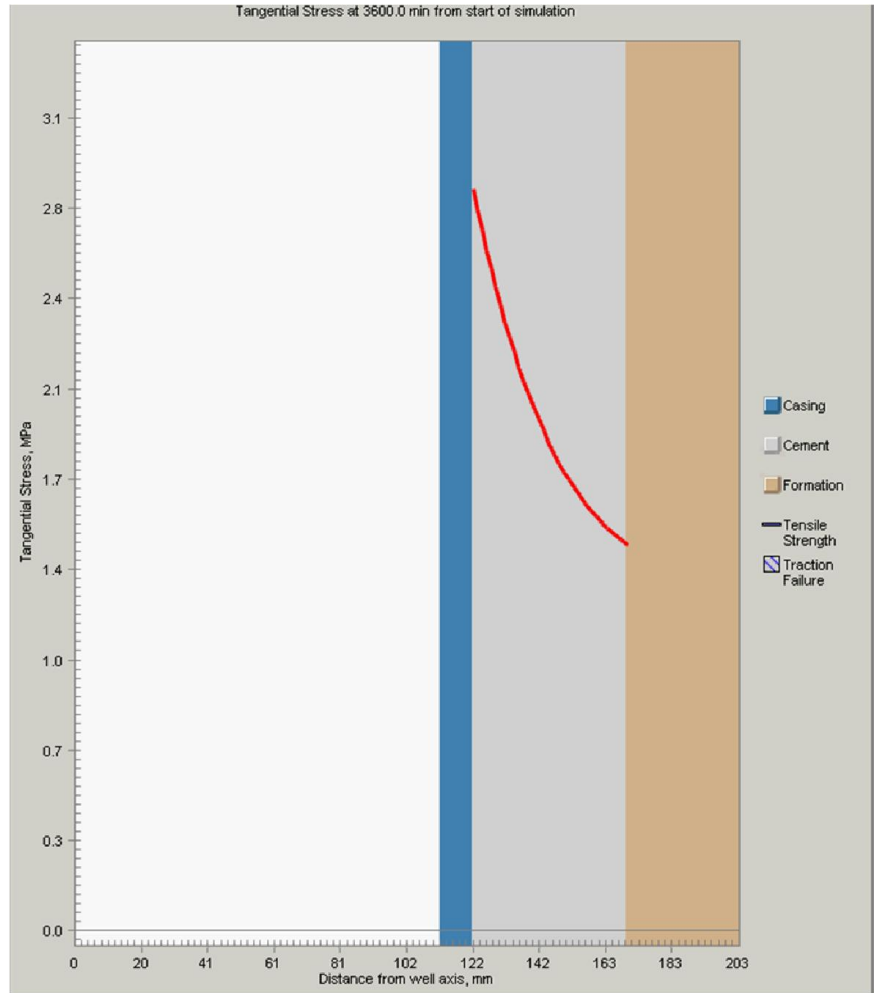
Cement Stress Simulation

- Enter Well Operation Schedule
 - Simulate Temperature
 - Simulate Stress



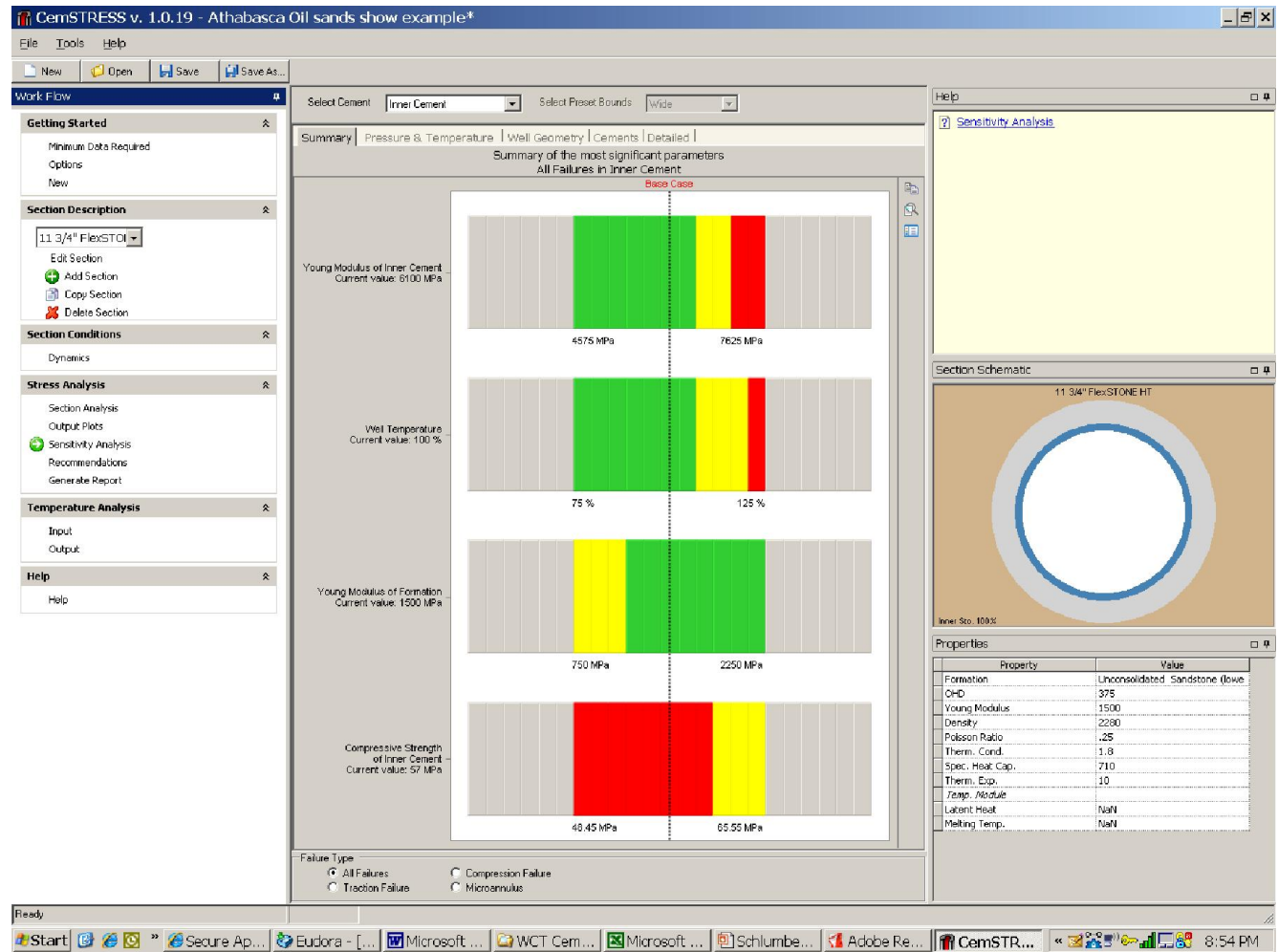
Cement Stress Simulation

- Enter Well Operation Schedule
 - Simulate Temperature
 - Simulate Stress
 - Optimize Operation

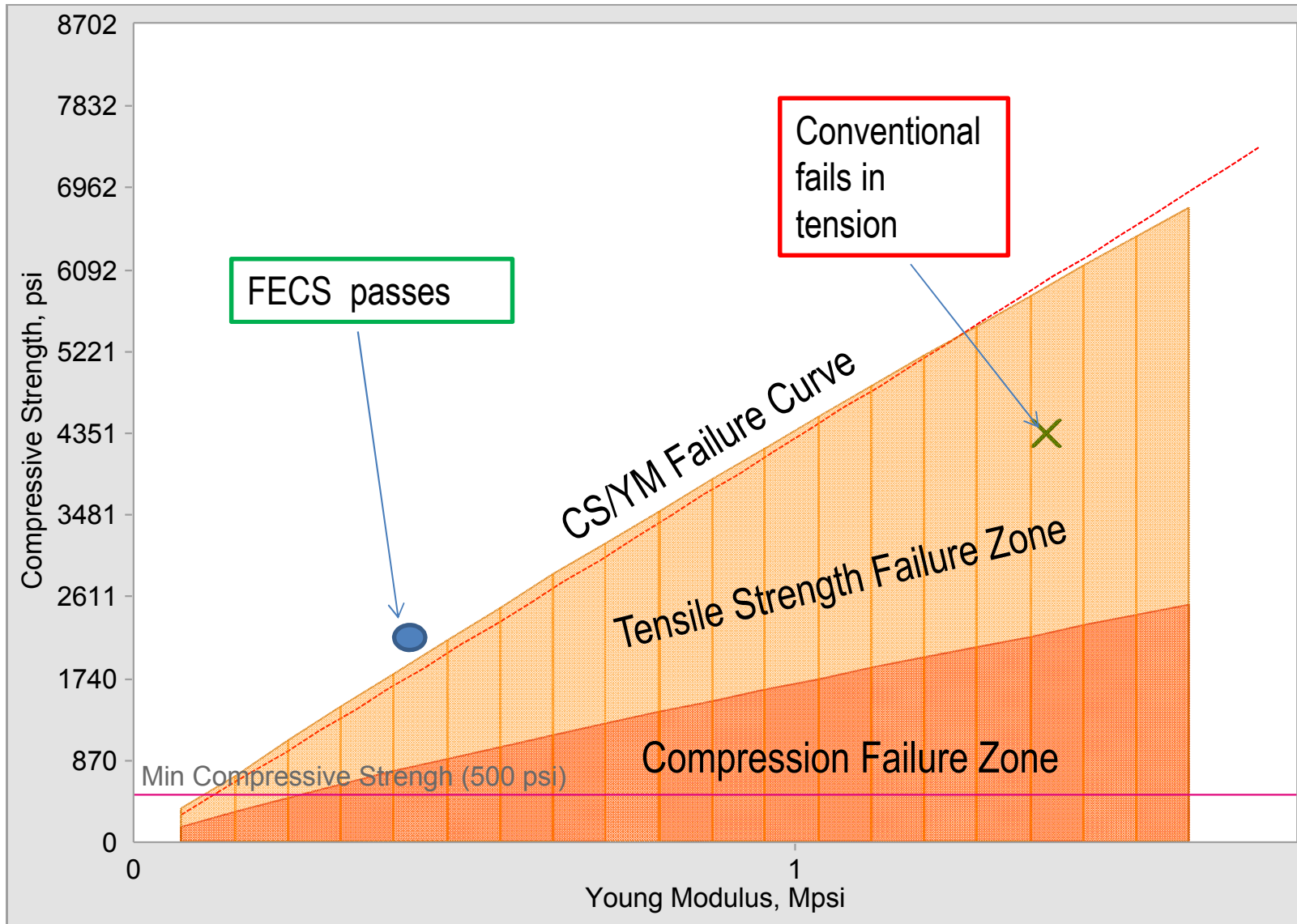


Cement Stress Simulation

- Sensitize and optimize

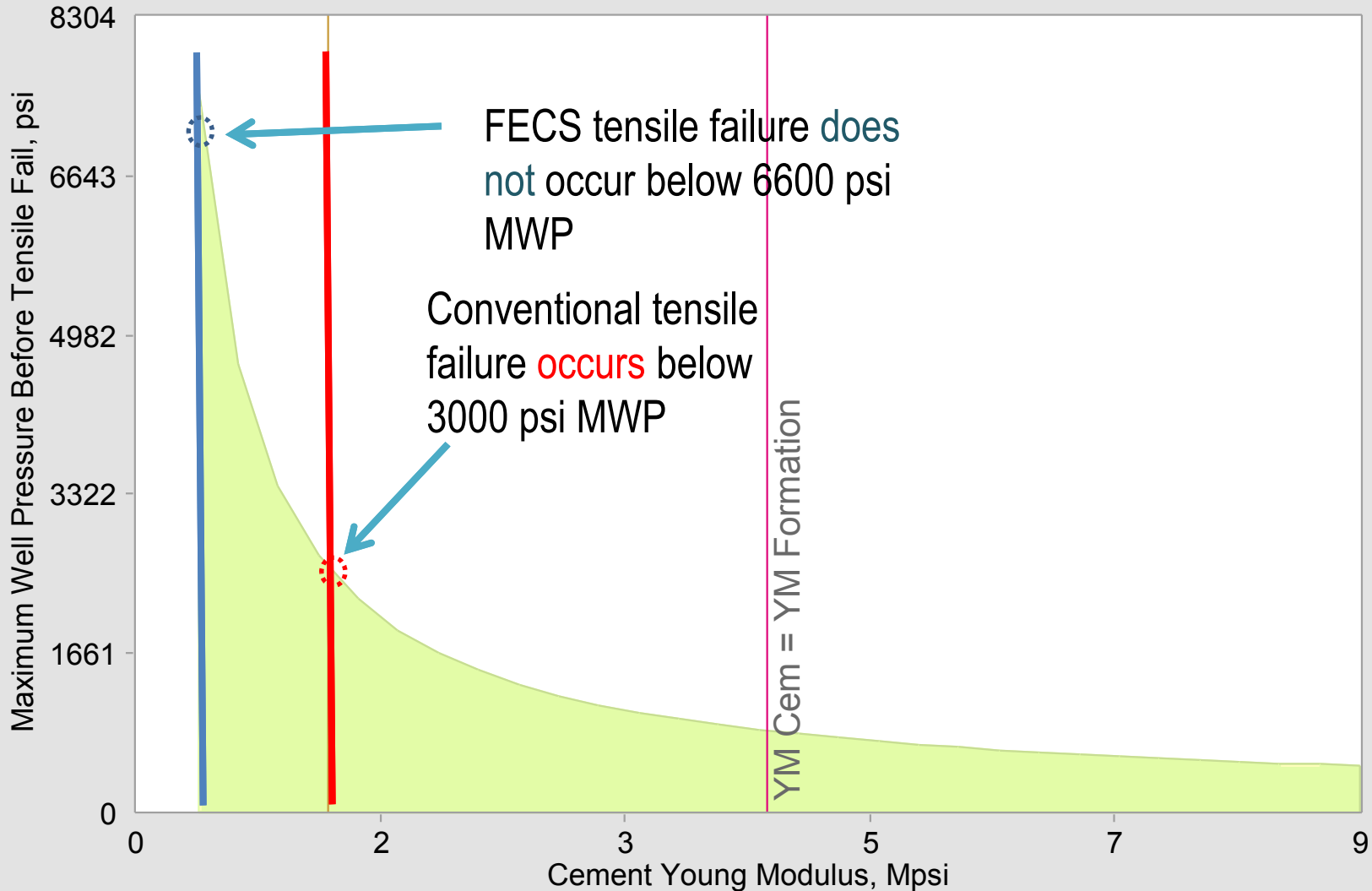


Compressive and tensile failure envelopes



Example - Maximum Pressure Analysis

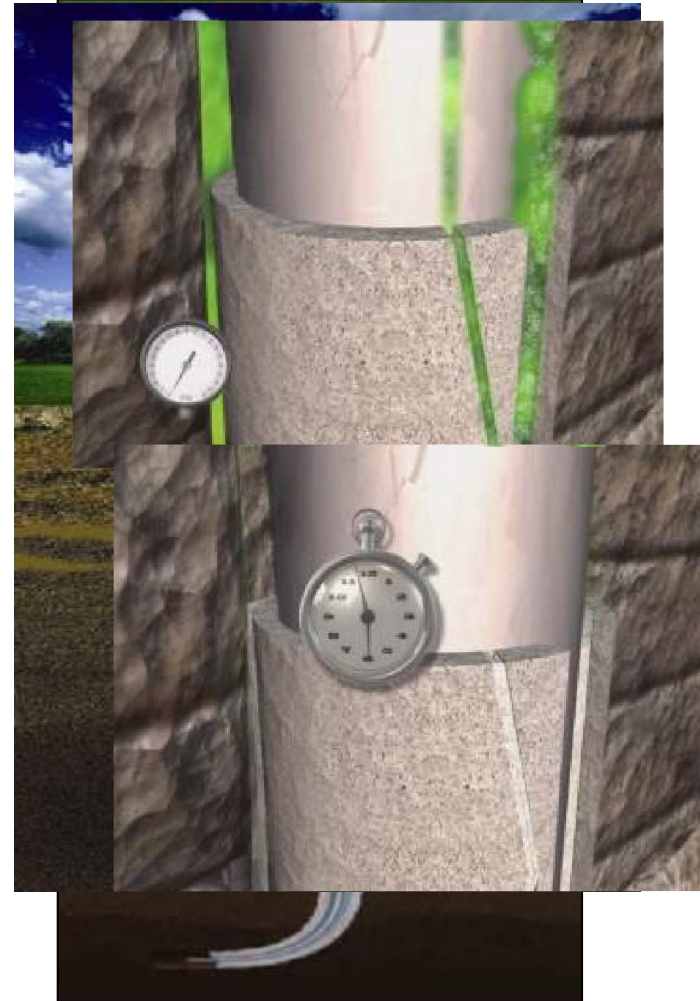
Max Well Pressure Before Tensile Fail vs. Cement YM



What if a cementing technology existed that...

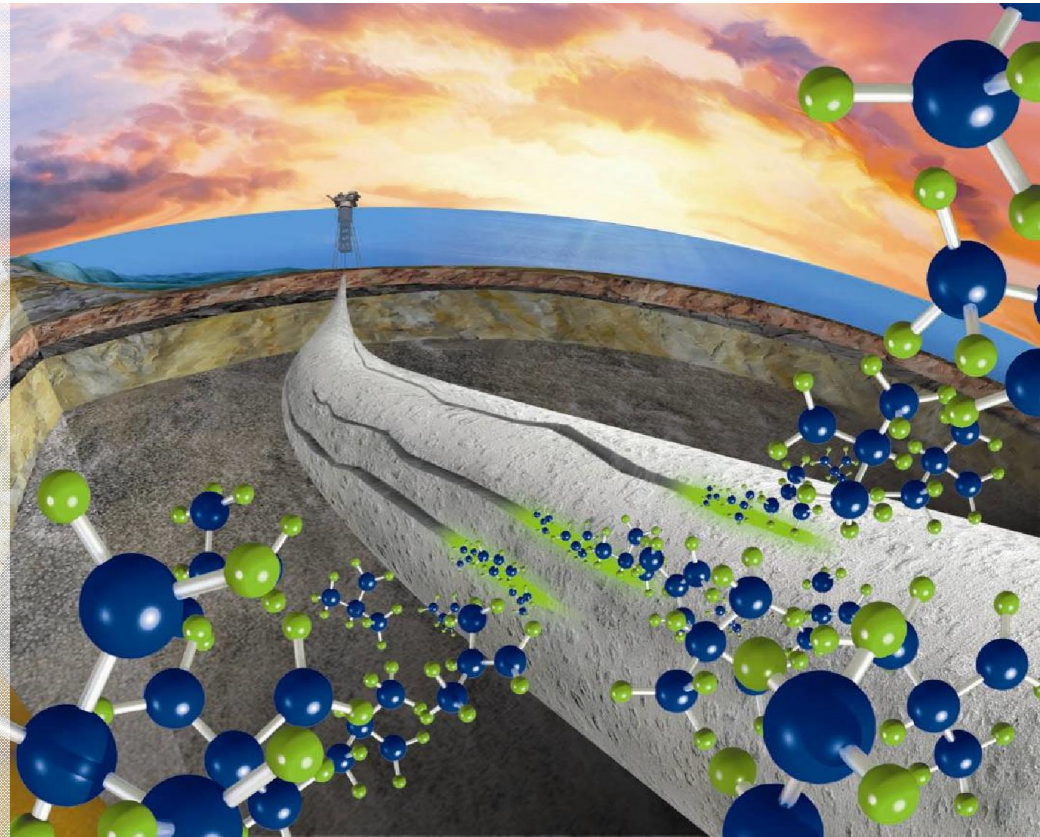
- stops downhole isolation problems before they appear at surface?
- provides long-term well integrity during the productive life of the well...and beyond?
- offers enhanced protection and can be mixed and pumped as part of primary cementing operation?
- responds automatically to problems when and where they arise?

What if cement could actually heal itself?



Enhancement - Active Set-Cement Technology:

- Prevents interruptions to production
- Facilitates compliance with regulatory requirements
- Protects the environment
- Eliminates cost of repairing or losing a producing well
- Easily incorporated into well construction programs



Conclusion

- Industry Standards
- Simulate cement sheath stress
- Flexible and Self Healing Cement Systems





Technical Material Key SPE papers

- **SPE 56535**: Case Studies of Expanding Cement to prevent microannular formation
- **SPE 59132**: New Cements for Durable Zonal Isolation
- **SPE 78950**: Implementation of Advanced Cementing Techniques to Improve long Term Zonal Isolation in Steam Assisted Gravity Drainage Wells
- **SPE 87195**: Evaluation of Cement Systems for Oil and Gas Well Zonal Isolation in a Full-Scale Annular Geometry
- **SPE 89622**: Utilizing Innovative Flexible Sealant Technology in Rigless Plug and Abandonment
- **SPE 92193**: Achieving Long-Term Isolation for Thin Gas Zones in the Adriatic Sea Region
- **SPE 98891**: Cementing of an Offshore Disposal Well Using a Novel Sealant that Withstands Pressure and Temperature Cycles
- **SPE 100390**: Application of Engineered Cementing Solution to Solve Long-Term Cement Integrity Issues in Tunisia
- **SPE 149440** Flexible Expanding Cement System (FECS) Provides Isolation across Marcellus Shale Gas Trends